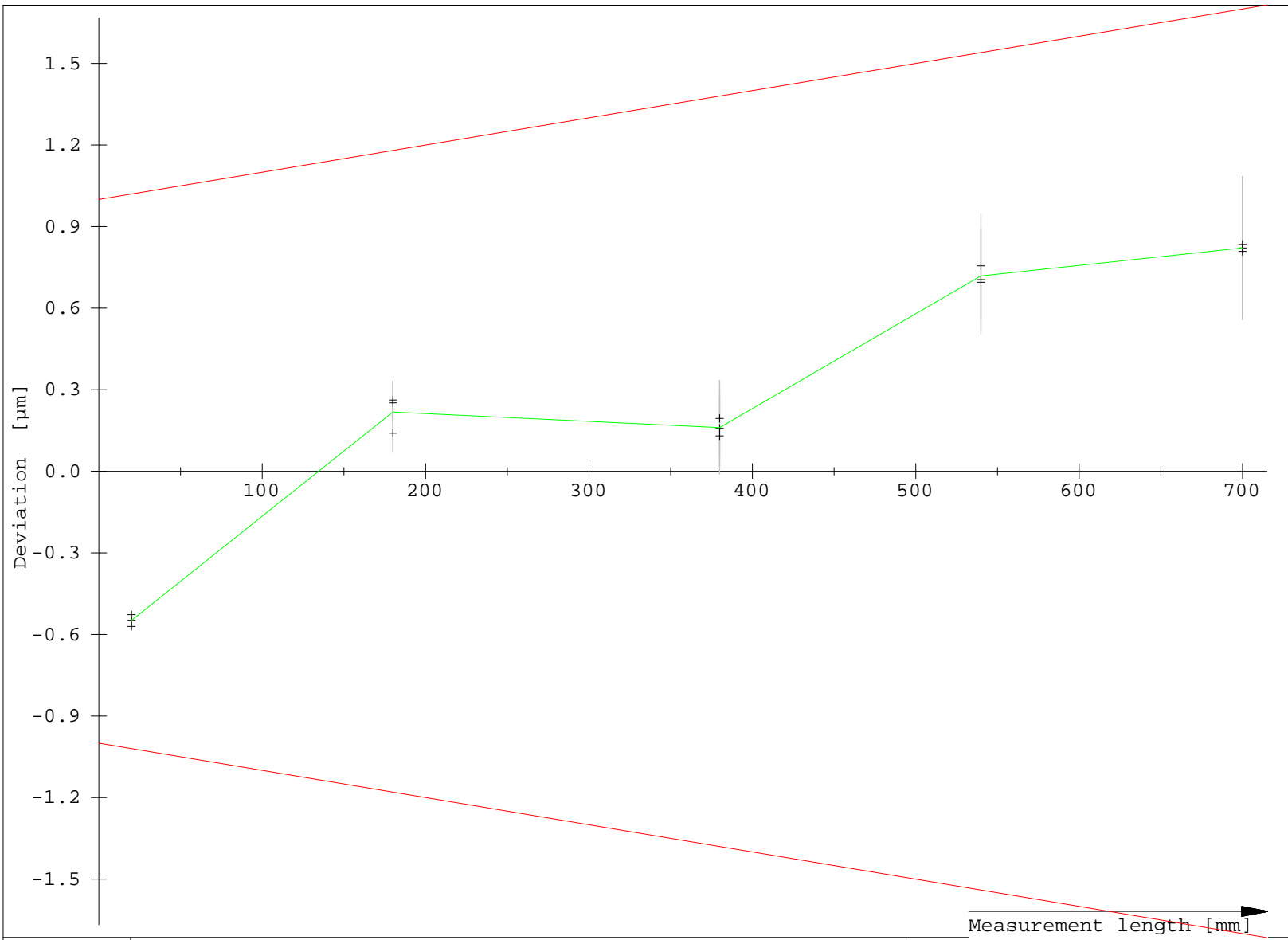


X-axis (table)



LENGTH MEASUREMENT DEVIATION

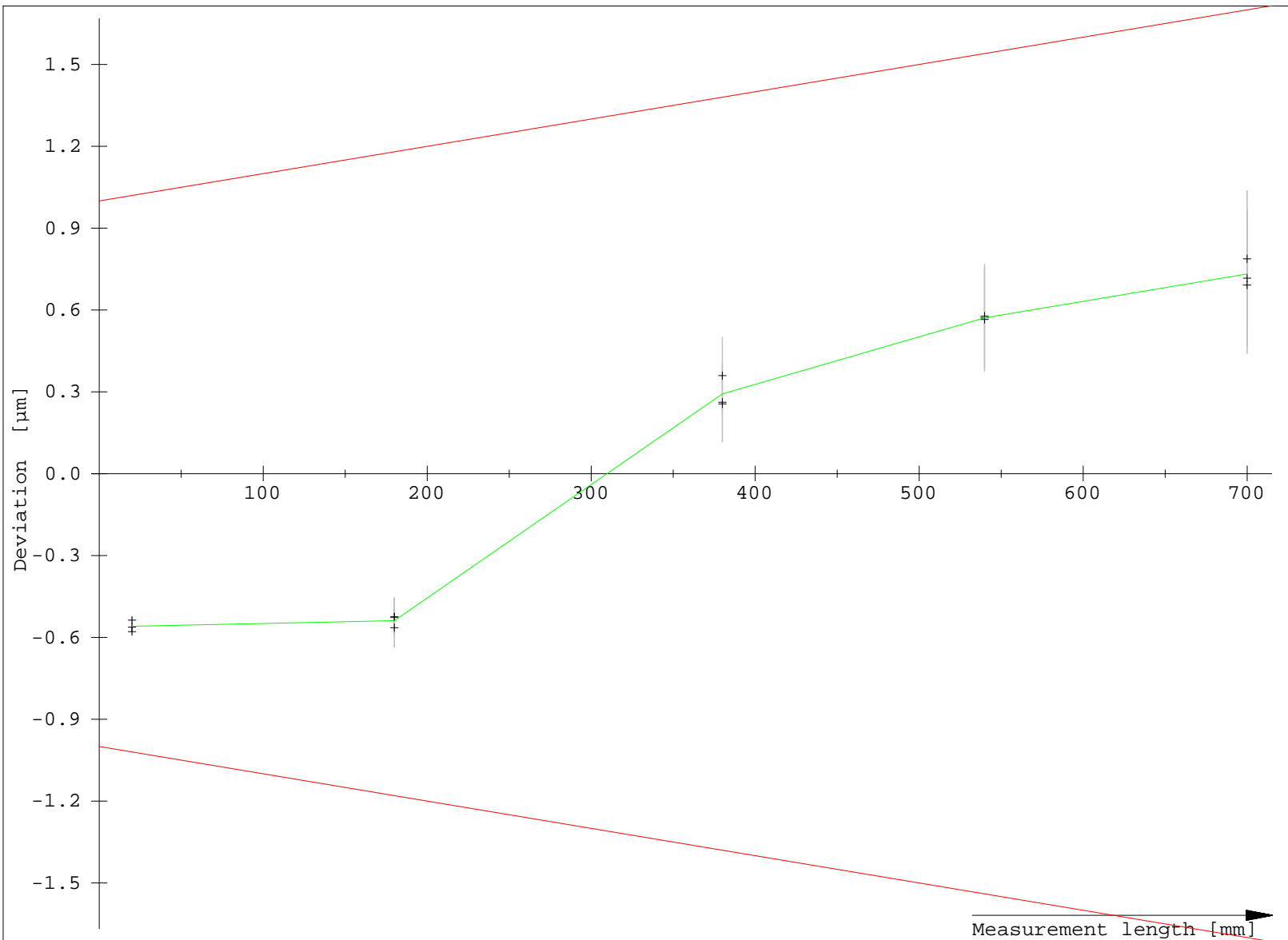
Device type : CentreMax
 Serial No. : 134123
 Specification: $E_{0, MPE} = (1.00 + L/1000) \mu m$
 Mon. factor : 0.56

Measurement direction: X Direction			
	X	Y	Z
Measuring position	170	-1017	-407
Temp. corr. [µm/m]	-24.4	-24.4	-24.4

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X-axis (stand)



LENGTH MEASUREMENT DEVIATION

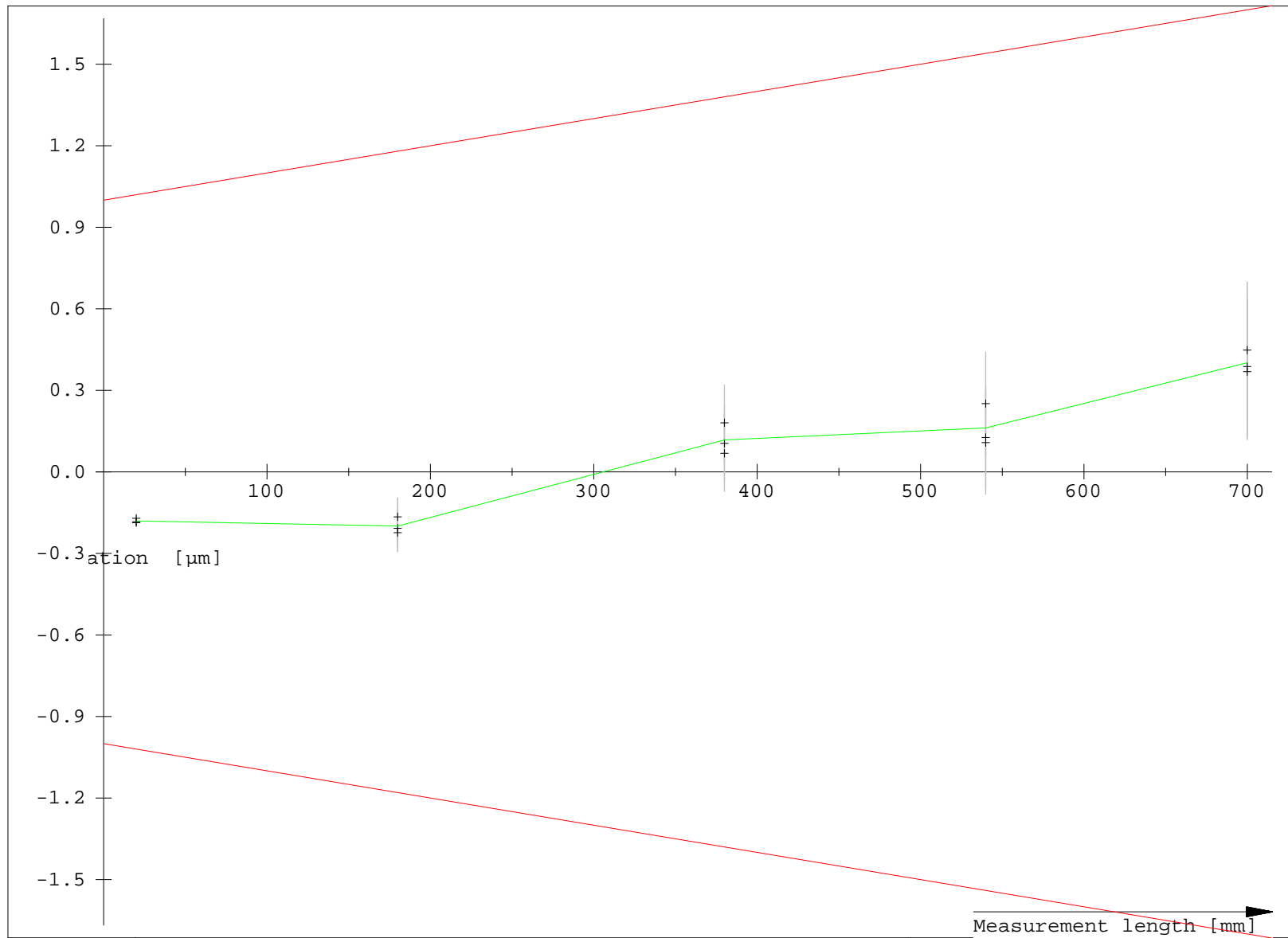
Device type : CentreMax
 Serial No. : 134123
 Specification: $E_{0, MPE} = (1.00 + L/1000) \mu\text{m}$
 Mon. factor : 0.57

Measurement direction: X Direction			
	X	Y	Z
Measuring position	345	-1015	-201
Temp. corr. [µm/m]	-22.0	-22.0	-22.0

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Y-axis (right)



LENGTH MEASUREMENT DEVIATION

Device type : CentreMax
 Serial No. : 134123
 Specification: $E_{0, MPE} = (1.00 + L/1000) \mu\text{m}$
 Mon. factor : 0.26

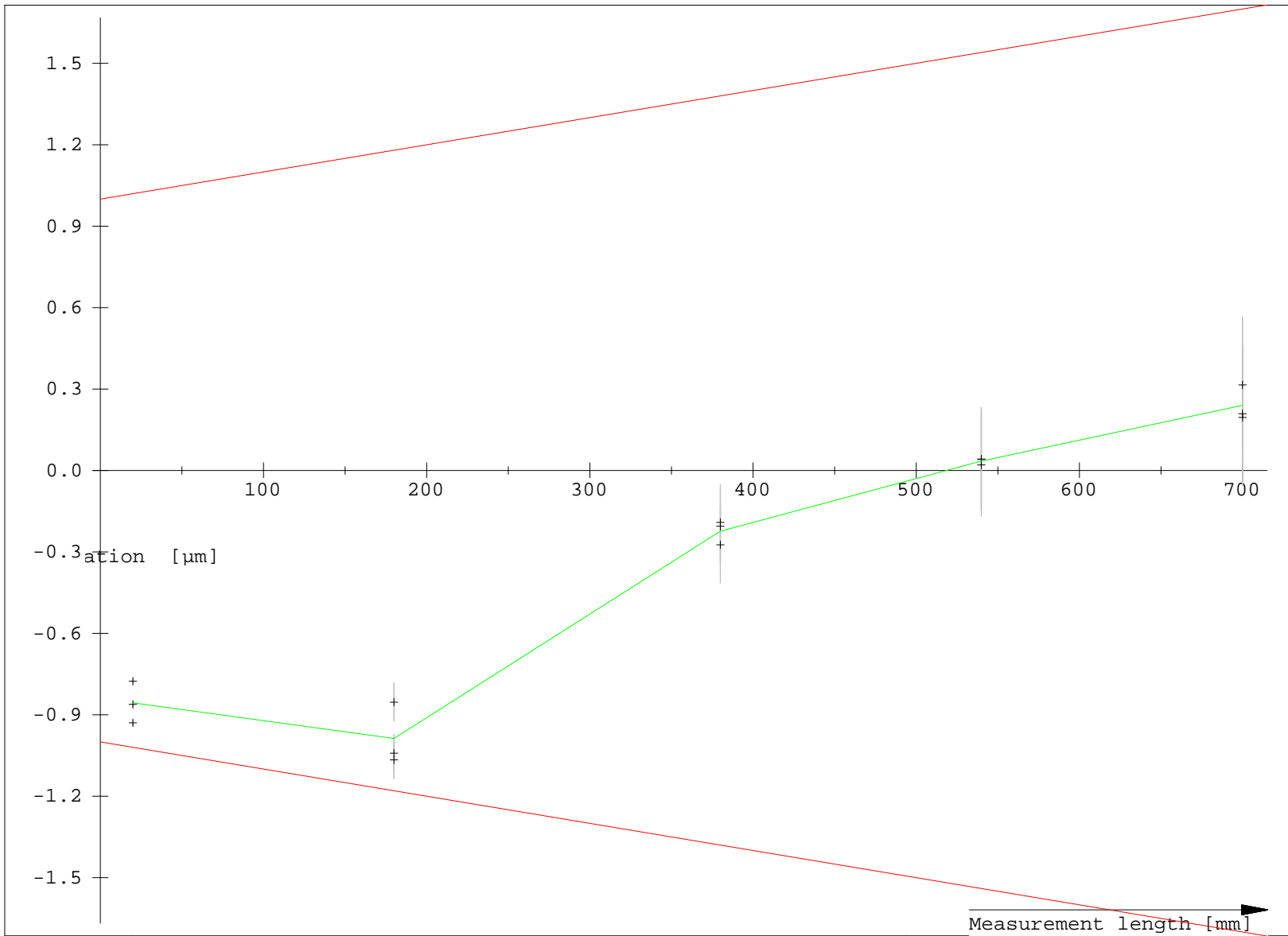
Measurement direction: Y Direction			
	X	Y	Z
Measuring position	931	-1105	-407
Temp. corr. [$\mu\text{m}/\text{m}$]	-26.5	-26.5	-26.5

Measurement length [mm]

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Y-axis (left)



LENGTH MEASUREMENT DEVIATION

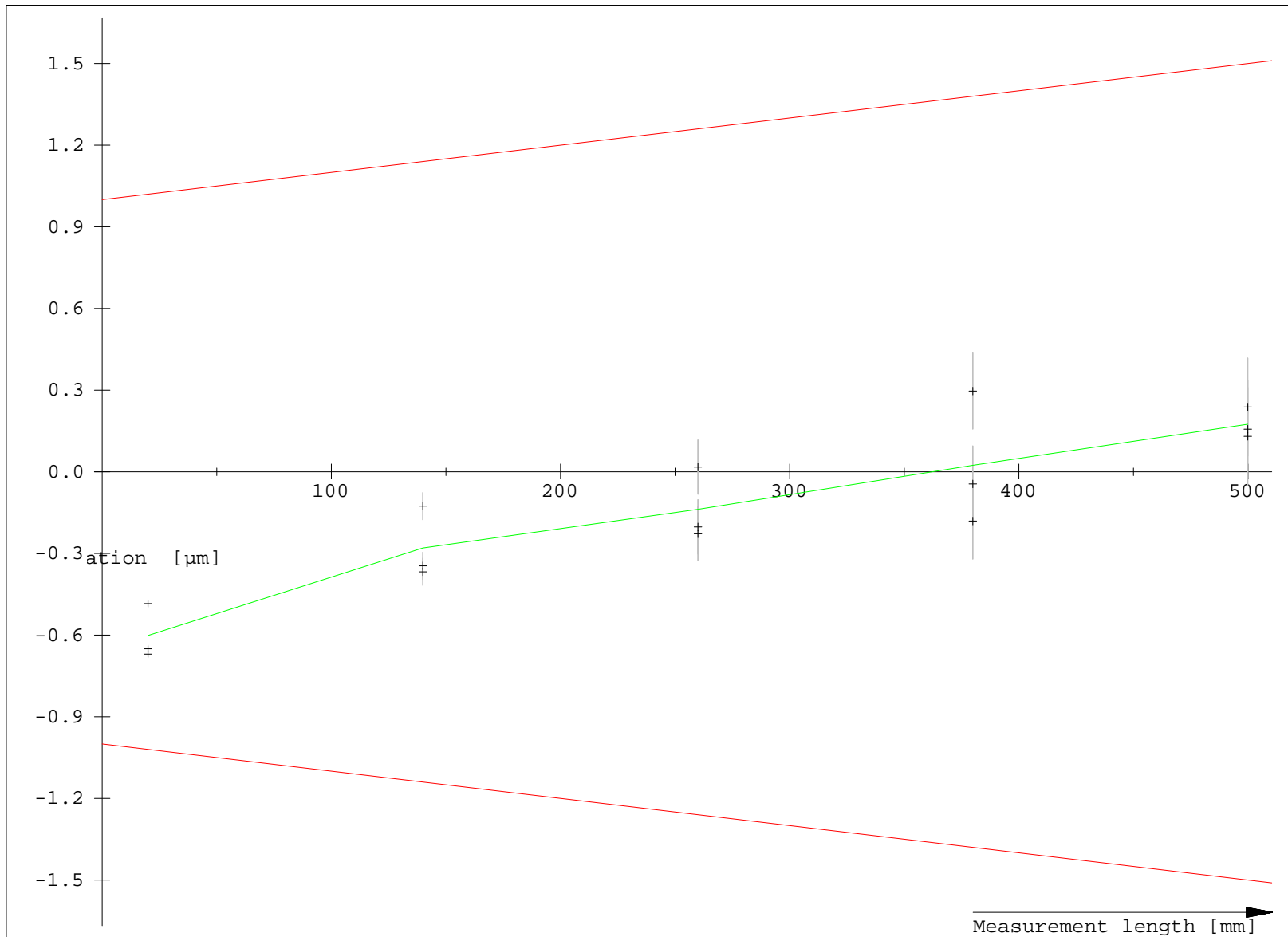
Device type : CentreMax
 Serial No. : 134123
 Specification: $E_{0,MPE} = (1.00 + L/1000) \mu\text{m}$
 Mon. factor : 0.91

Measurement direction: Y Direction			
	X	Y	Z
Measuring position	274	-175	-408
Temp. corr. [$\mu\text{m}/\text{m}$]	-26.1	-26.1	-26.1

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Z-axis



LENGTH MEASUREMENT DEVIATION

Device type : CentreMax
Serial No. : 134123
Specification: $E_{0, MPE} = (1.00 + L/1000) \mu\text{m}$
Mon. factor : 0.66

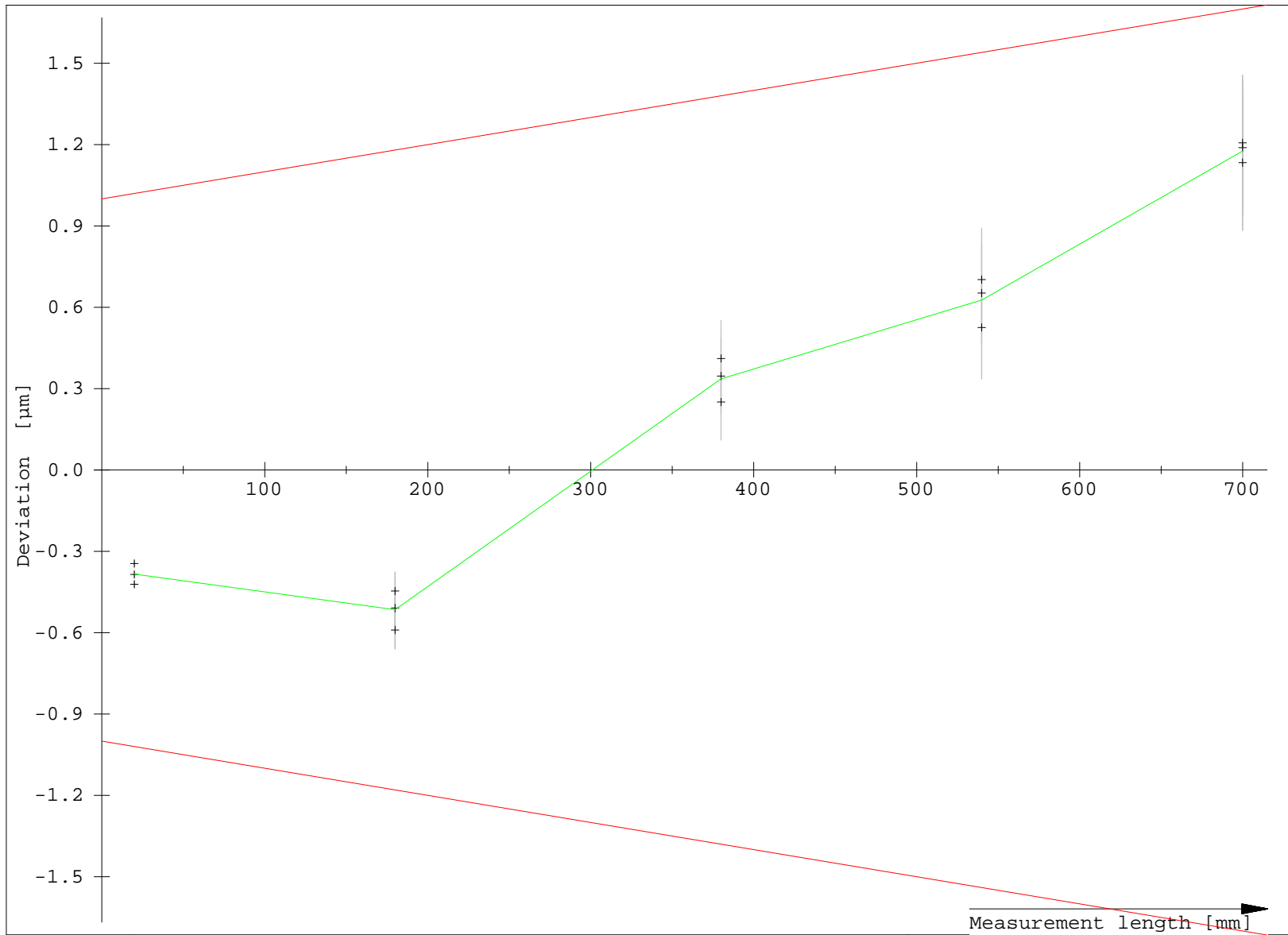
Measurement direction: Z Direction			
	X	Y	Z
Measuring position	467	-555	-572
Temp. corr. [$\mu\text{m}/\text{m}$]	-26.2	-26.2	-26.2

Measurement length [mm]

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Date : 2021-04-23

Spatial (Front-Right)



LENGTH MEASUREMENT DEVIATION

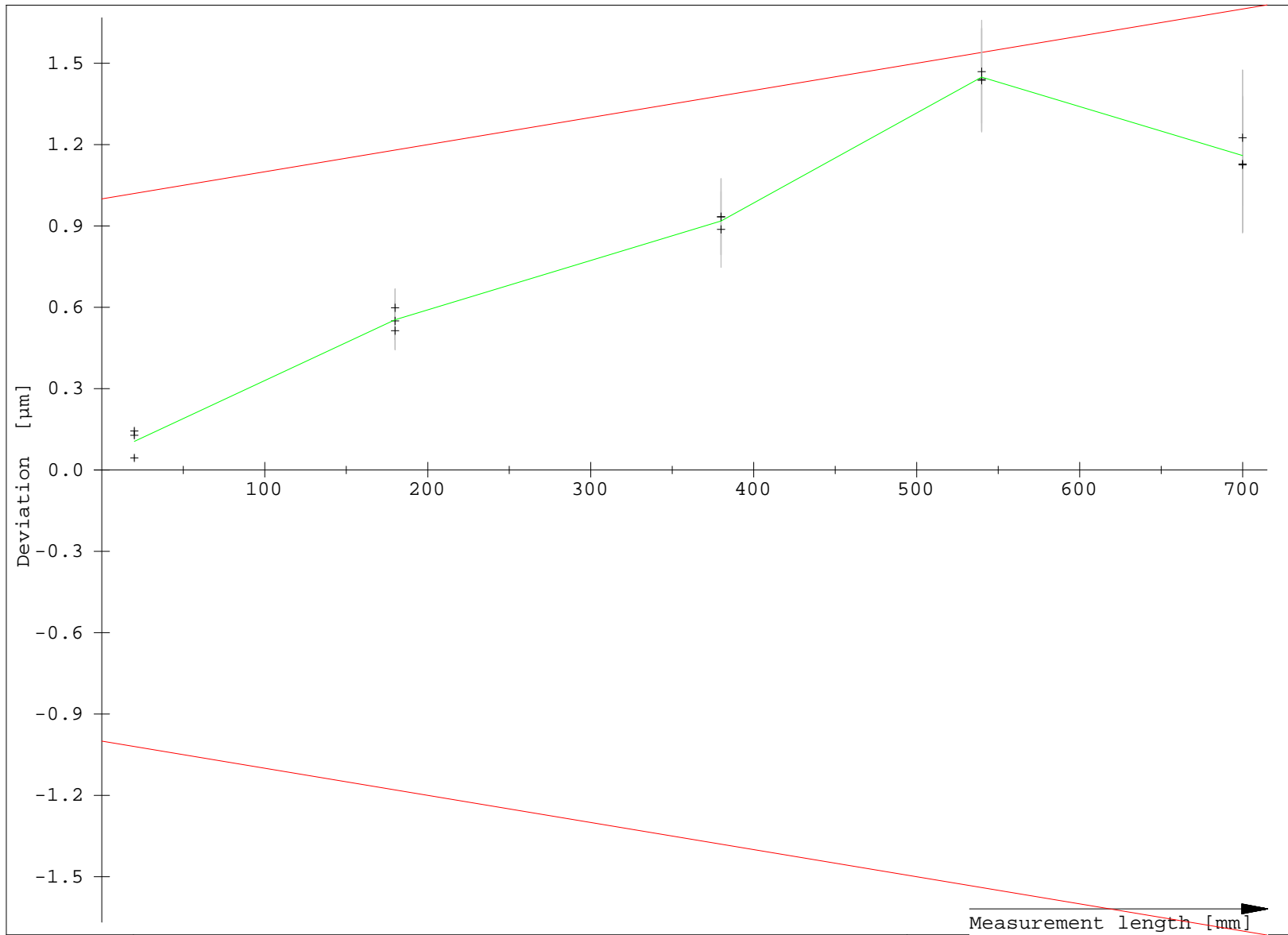
Device type : CentreMax
Serial No. : 134123
Specification: $E_{0, MPE} = (1.00 + L/1000) \mu\text{m}$
Mon. factor : 0.71

Measurement direction: R3d FR Direction			
	X	Y	Z
Measuring position	901	-666	-552
Temp. corr. [µm/m]	-22.1	-22.1	-22.1

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Date : 2021-04-23

Spatial (Front-Left)



LENGTH MEASUREMENT DEVIATION

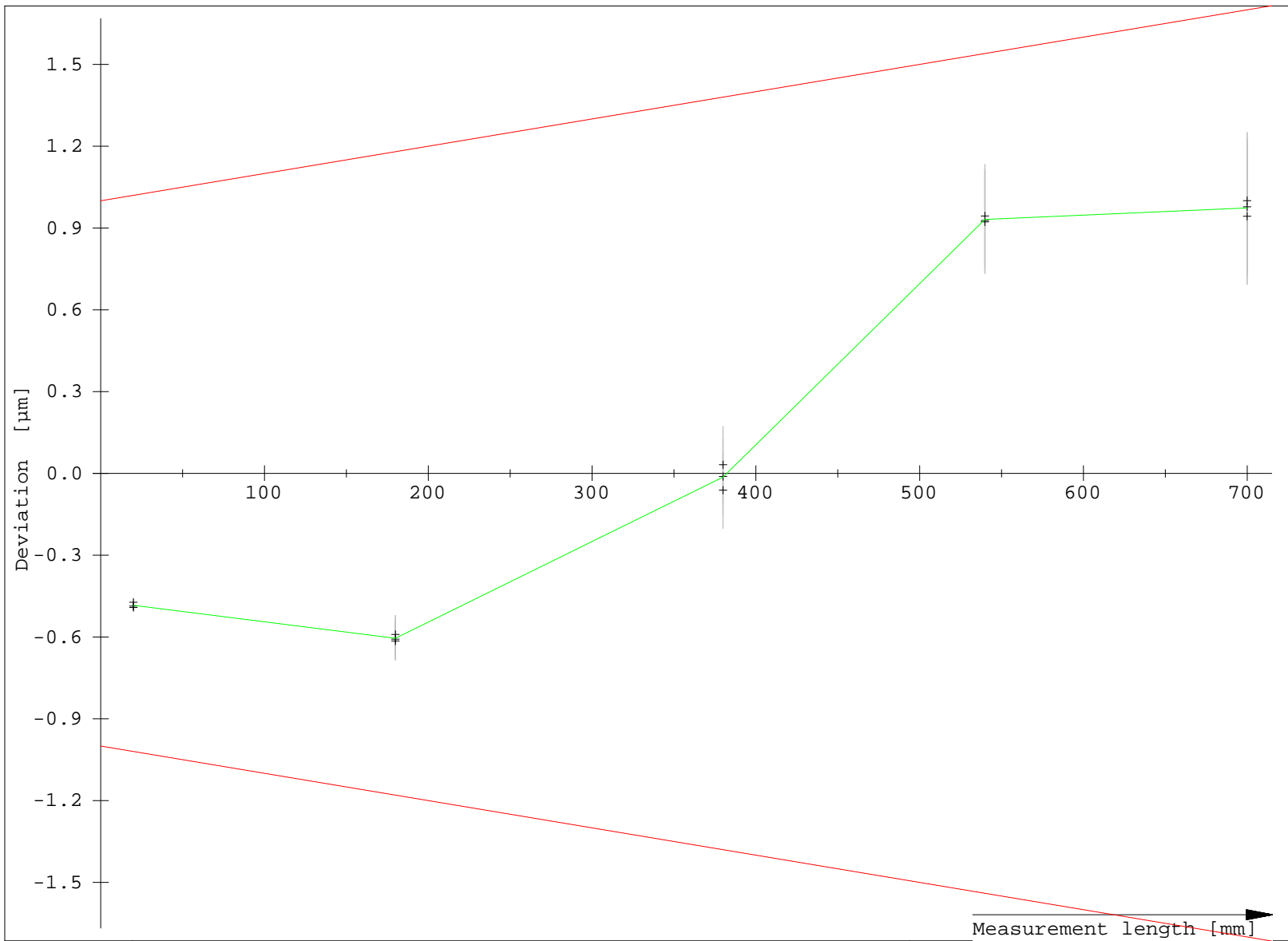
Device type : CentreMax
Serial No. : 134123
Specification: $E_{0, MPE} = (1.00 + L/1000) \mu\text{m}$
Mon. factor : 0.95

Measurement direction: R3d FL Direction			
	X	Y	Z
Measuring position	434	-711	-552
Temp. corr. [µm/m]	-23.2	-23.2	-23.2

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Date : 2021-04-23

Spatial (Rear-Left)



LENGTH MEASUREMENT DEVIATION

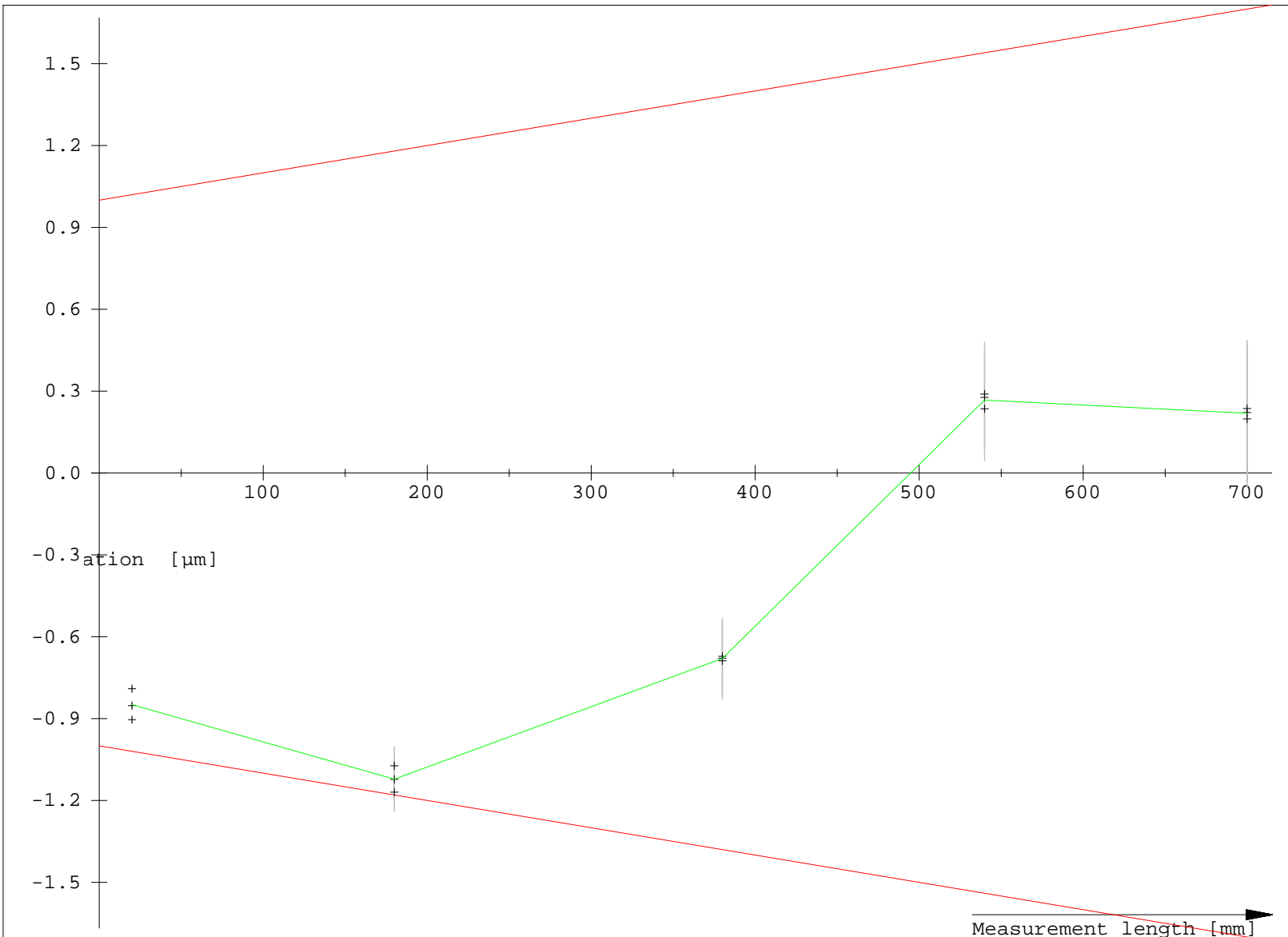
Device type : CentreMax
Serial No. : 134123
Specification: $E_{0, MPE} = (1.00 + L/1000) \mu\text{m}$
Mon. factor : 0.61

Measurement direction: R3d RL Direction			
	X	Y	Z
Measuring position	405	-387	-552
Temp. corr. [µm/m]	-23.8	-23.8	-23.8

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Spatial (Rear-Right)



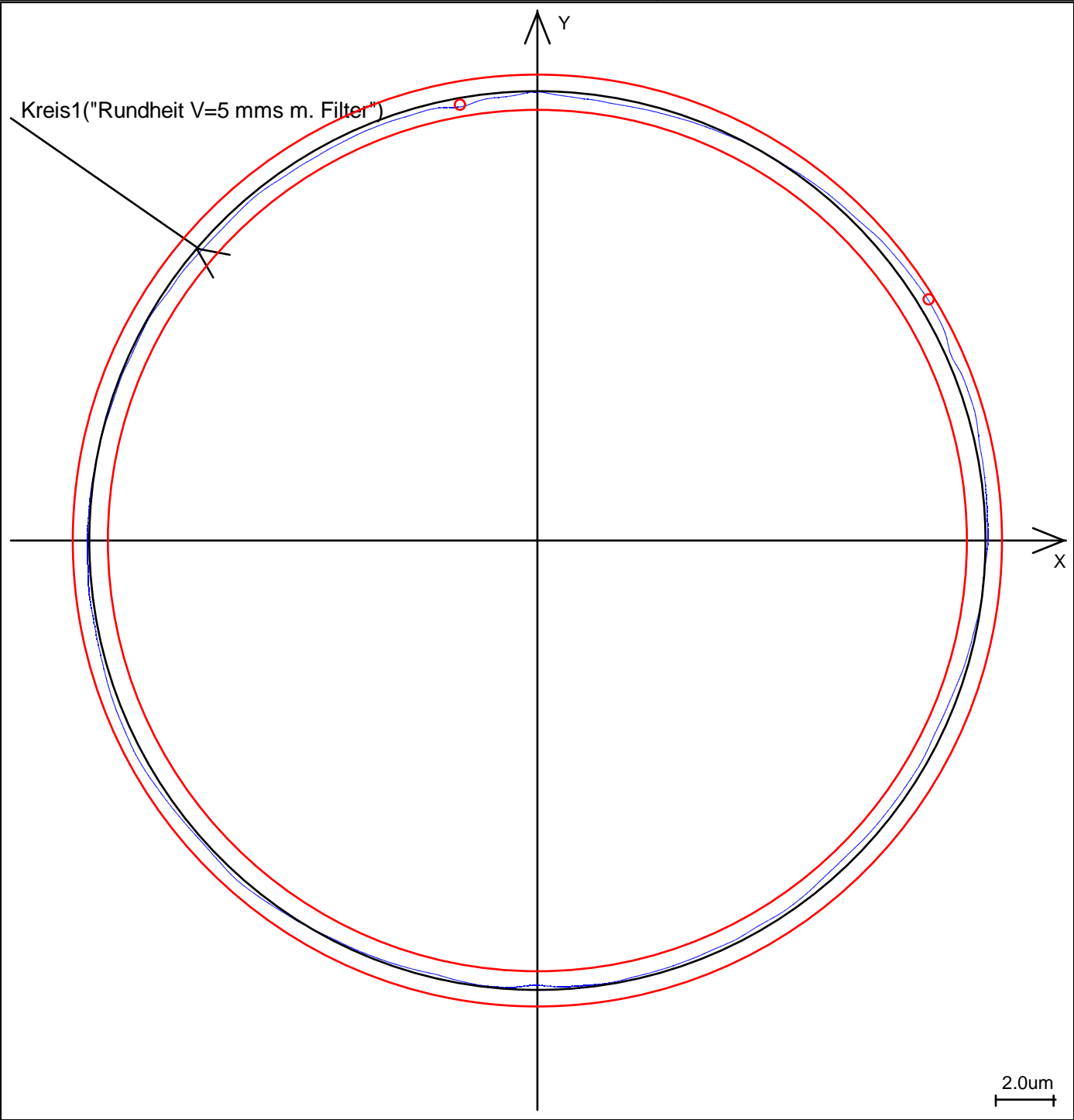
LENGTH MEASUREMENT DEVIATION

Device type : CentreMax
Serial No. : 134123
Specification: $E_{0, MPE} = (1.00 + L/1000) \mu\text{m}$
Mon. factor : 0.99

Measurement direction: R3d RR Direction			
	X	Y	Z
Measuring position	869	-342	-552
Temp. corr. [$\mu\text{m}/\text{m}$]	-24.4	-24.4	-24.4

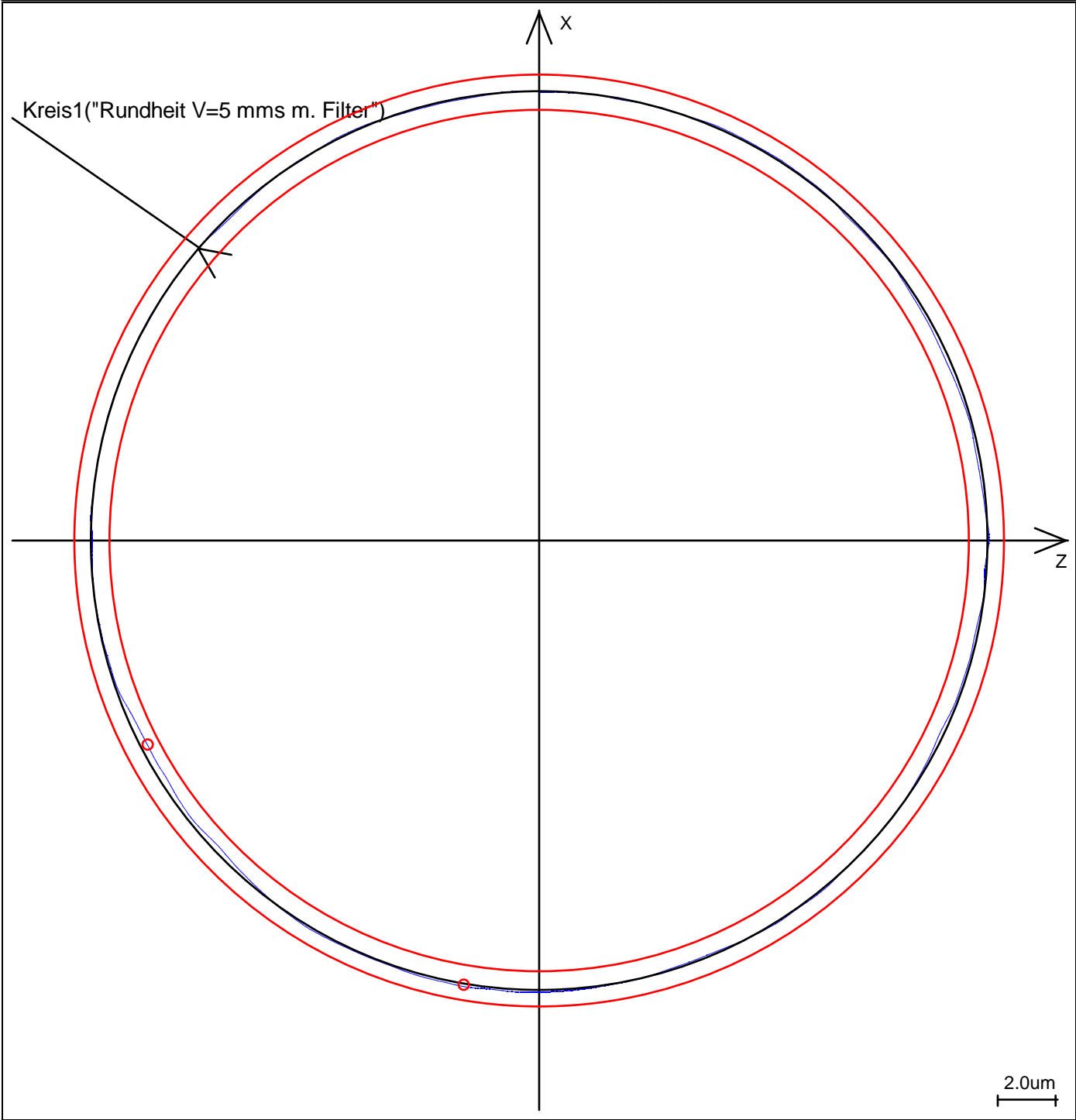
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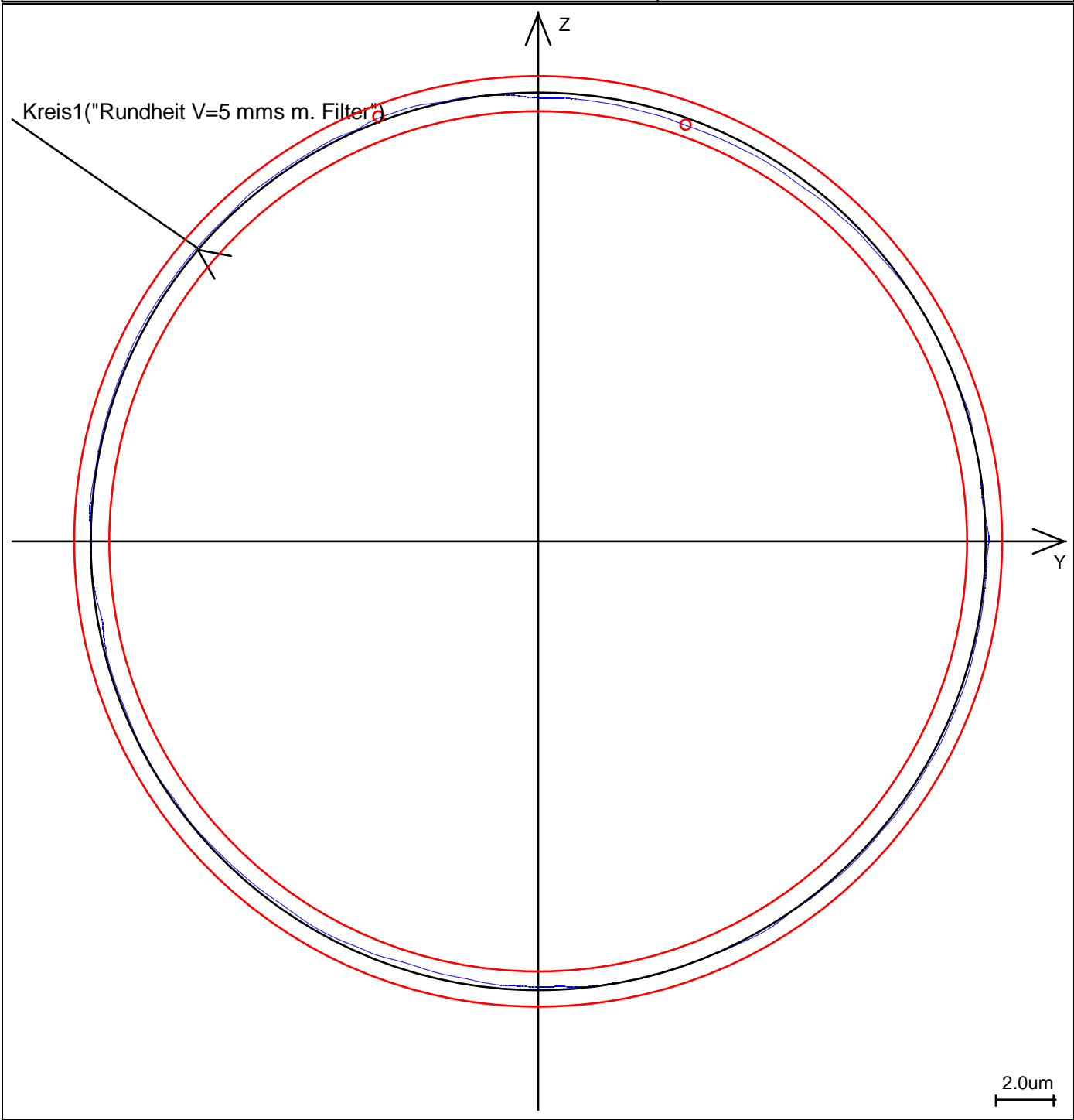
Magnification 5000

No	Identifier	Actual	Tol.	D-Act	D-Nom	Number of	Speed	Stylus Radi	F.Type	L-C	UPR
1	Rundheit V=5 mms m. Filter	0.00066	0.00120	50.00158	50.00060	3266	5	6.00069	Gauss		50



Magnification 5000

No	Identifier	Actual	Tol.	D-Act	D-Nom	Number of	Speed	Stylus Radii	F.Type	L-C	UPR
1	Rundheit V=5 mms m. Filter	0.00033	0.00120	50.00108	50.00060	3267	5	6.00038	Gauss		50



Magnification 5000

No	Identifier	Actual	Tol.	D-Act	D-Nom	Number of	Speed	Stylus Radi	F.Typ	L-C	UPR
1	Rundheit V=5 mms m. Filter	0.00038	0.00120	50.00098	50.00060	3267	5	6.00021	Gauss		50