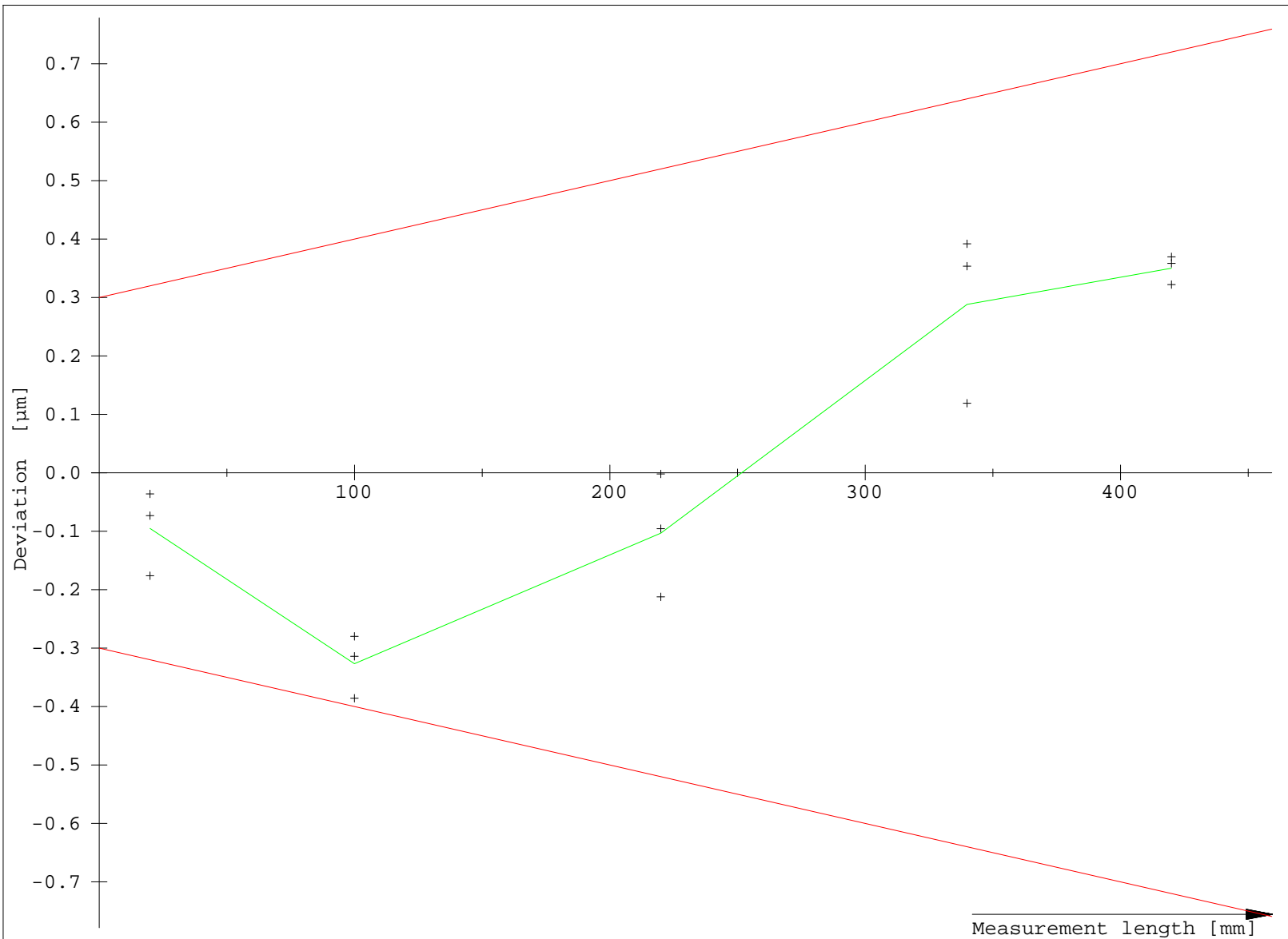


X-axis (table)



Measurement length [mm]



LENGTH MEASUREMENT DEVIATION

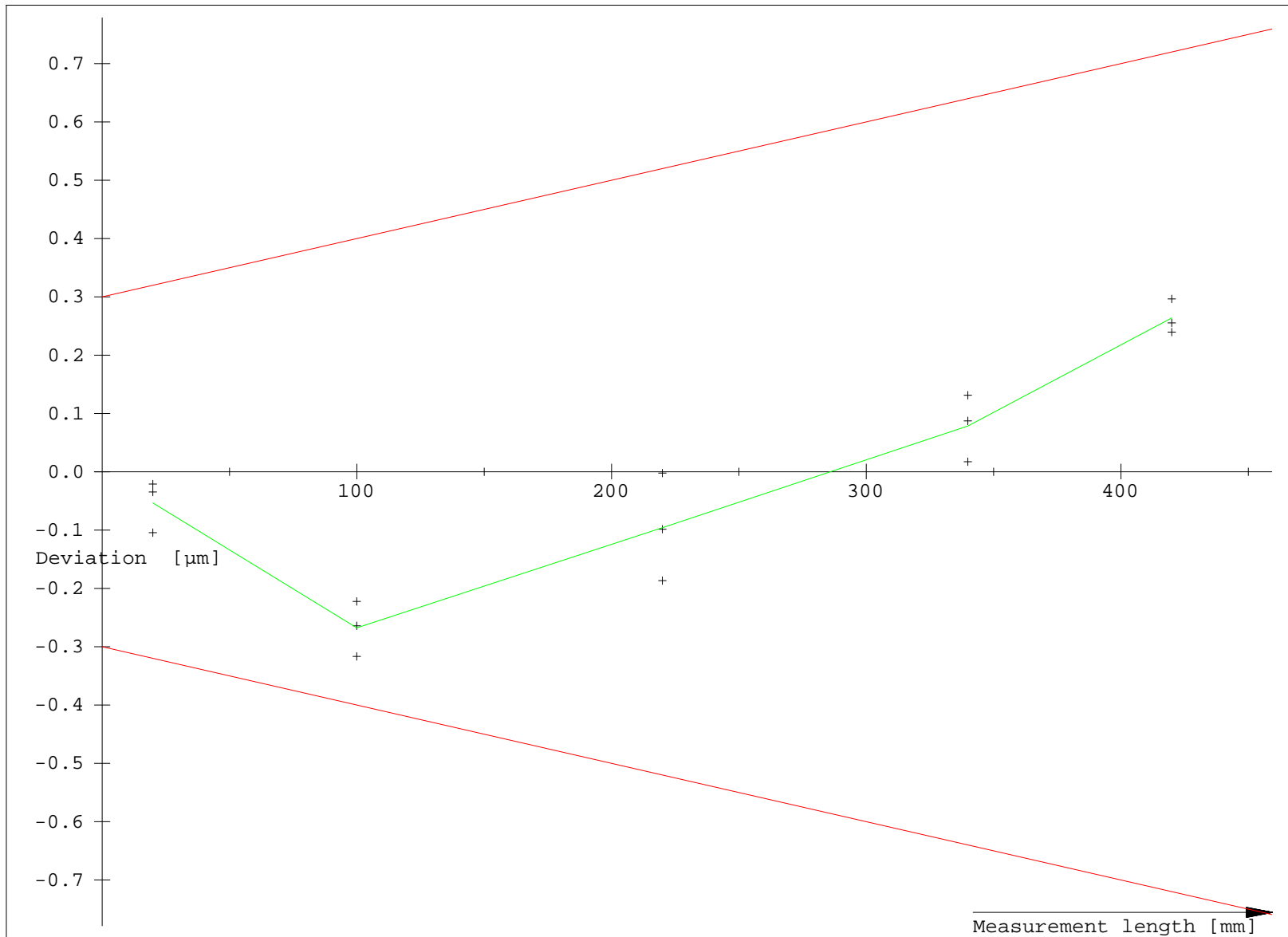
Device type : Micura
 Serial No. : 510093
 Specification: $E_{0, MPE} = (0.30 + L/1000) \mu m$
 Mon. factor : 0.96

Measurement direction: X Direction			
	X	Y	Z
Measuring position	41	-448	-460
Temp. corr. [µm/m]	-6.8	-6.8	-6.8

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 Industrial metrology
 Quality control

Tester : Matthew Joyce
 Date : 2021-05-18

X-axis (stand)



LENGTH MEASUREMENT DEVIATION

Device type : Micura
 Serial No. : 510093
 Specification: $E_{0, MPE} = (0.30 + L/1000) \mu m$
 Mon. factor : 0.79

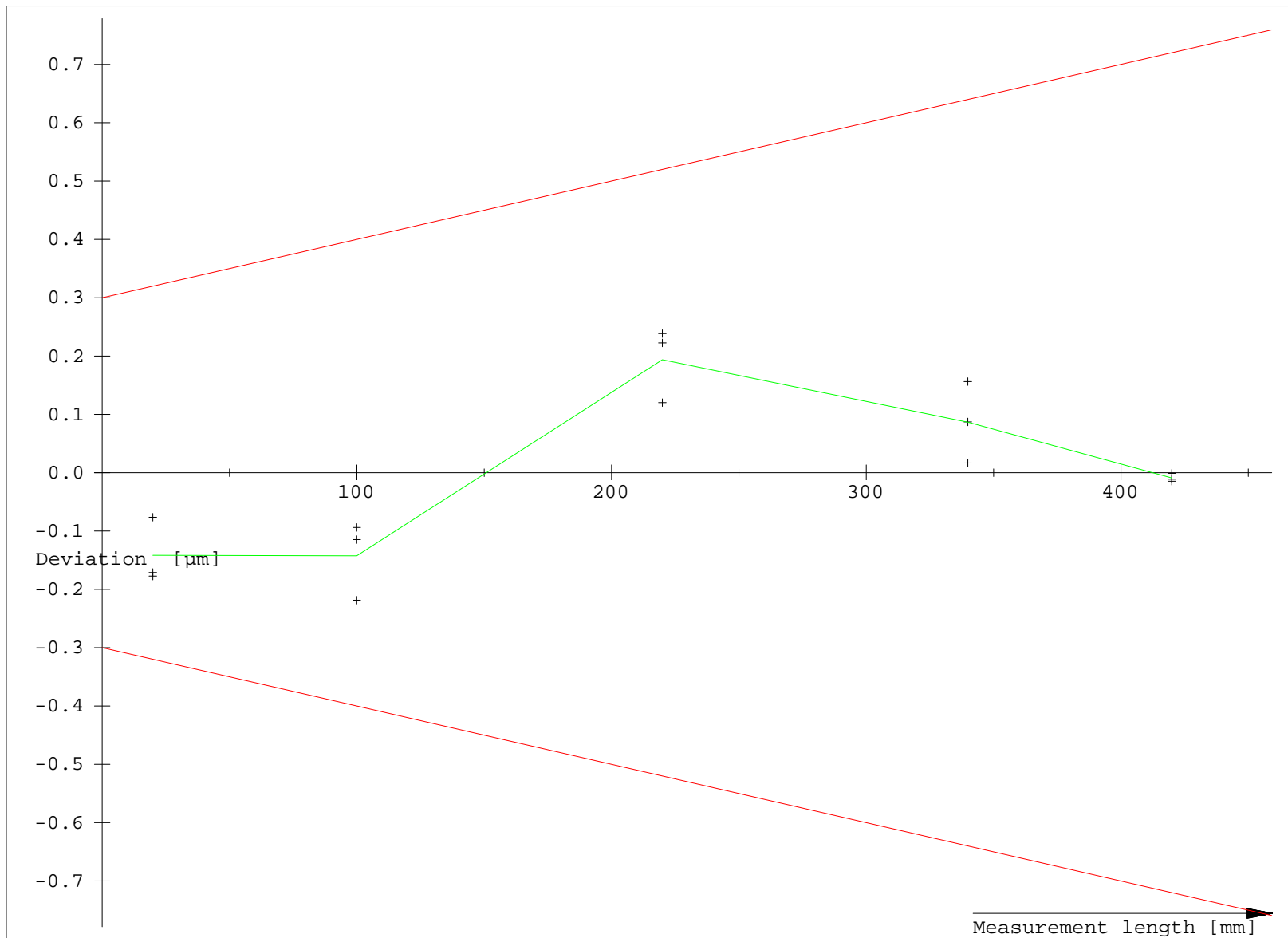
Measurement direction: X Direction			
	X	Y	Z
Measuring position	34	-231	-52
Temp. corr. [µm/m]	-7.5	-7.5	-7.5

Measurement length [mm]

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 Date : 2021-05-18

Y-axis (right)



Measurement length [mm]



LENGTH MEASUREMENT DEVIATION

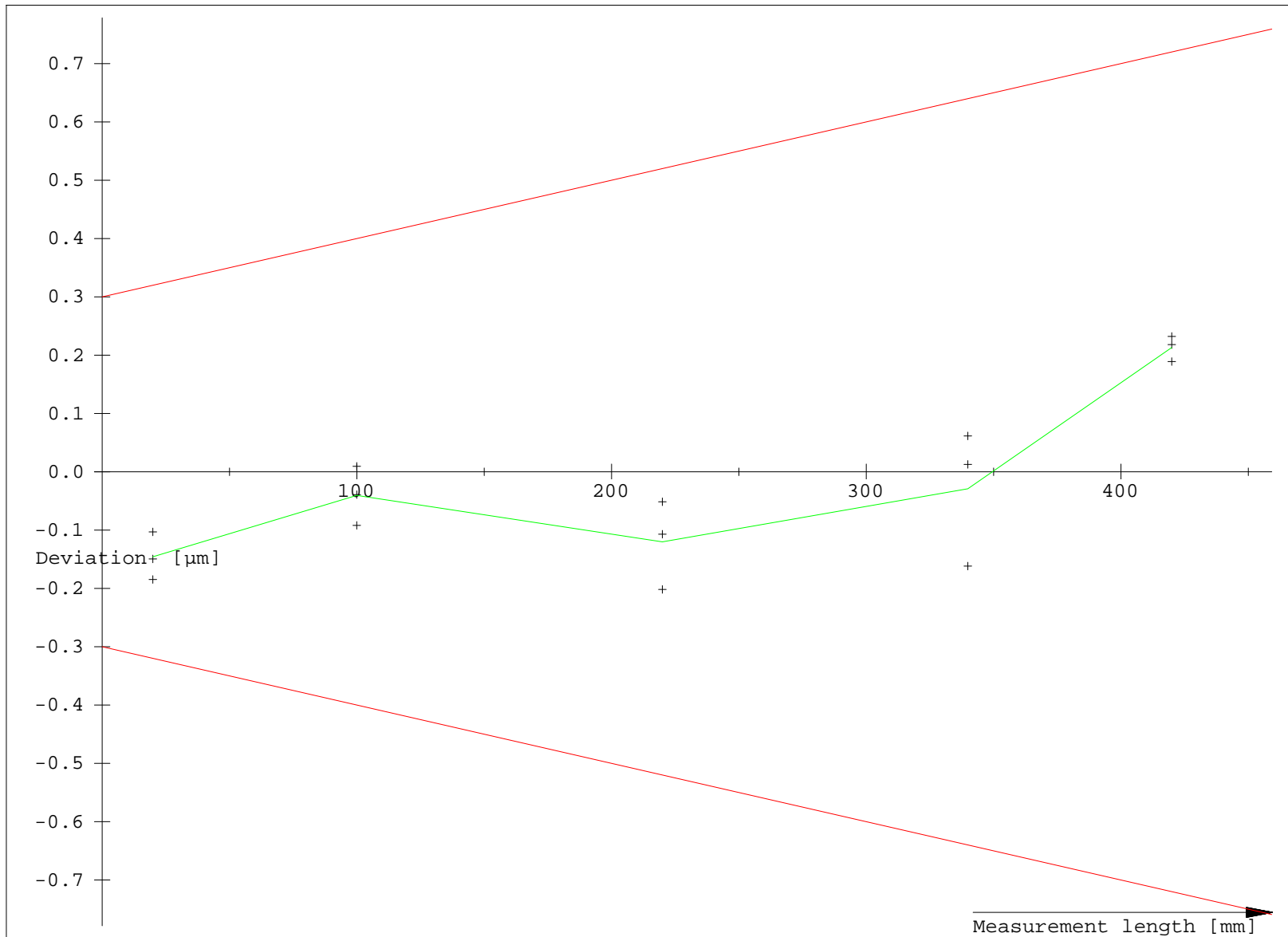
Device type : Micura
 Serial No. : 510093
 Specification: $E_{0, MPE} = (0.30 + L/1000) \mu m$
 Mon. factor : 0.55

Measurement direction: Y Direction			
	X	Y	Z
Measuring position	444	-448	-137
Temp. corr. [µm/m]	-6.5	-6.5	-6.5

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 Date : 2021-05-18

Y-axis (left)



LENGTH MEASUREMENT DEVIATION

Device type : Micura
 Serial No. : 510093
 Specification: $E_{0, MPE} = (0.30 + L/1000) \mu\text{m}$
 Mon. factor : 0.58

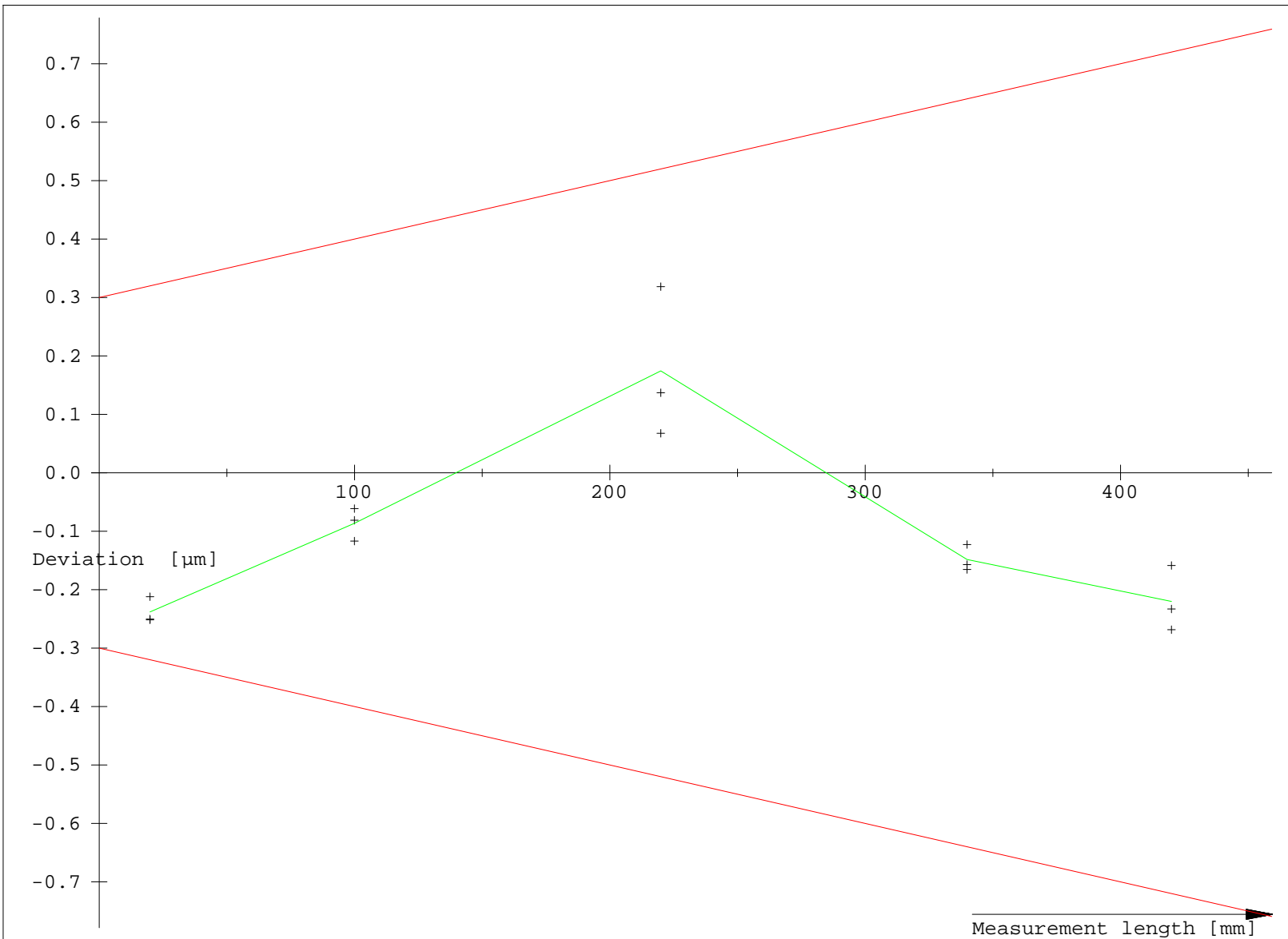
Measurement direction: Y Direction			
	X	Y	Z
Measuring position	38	-42	-136
Temp. corr. [$\mu\text{m}/\text{m}$]	-7.1	-7.1	-7.1

Measurement length [mm]

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 Date : 2021-05-18

Z-axis



LENGTH MEASUREMENT DEVIATION

Device type : Micura
 Serial No. : 510093
 Specification: $E_{0, MPE} = (0.30 + L/1000) \mu\text{m}$
 Mon. factor : 0.79

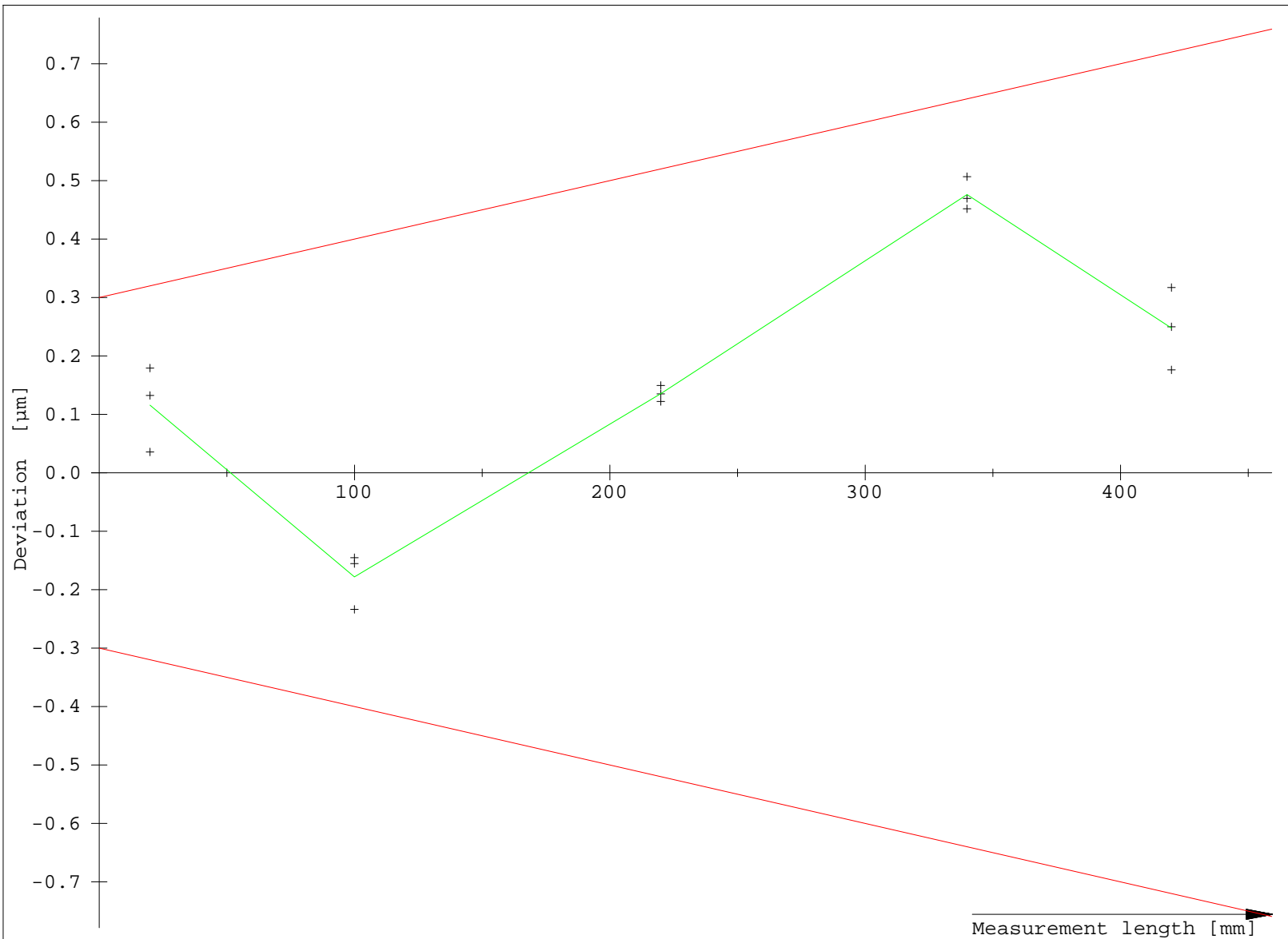
Measurement direction: Z Direction			
	X	Y	Z
Measuring position	131	-382	-399
Temp. corr. [$\mu\text{m}/\text{m}$]	-4.7	-4.7	-4.7

Measurement length [mm]

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 Date : 2021-05-18

Volumetric (Front-Right)



Measurement length [mm]



LENGTH MEASUREMENT DEVIATION

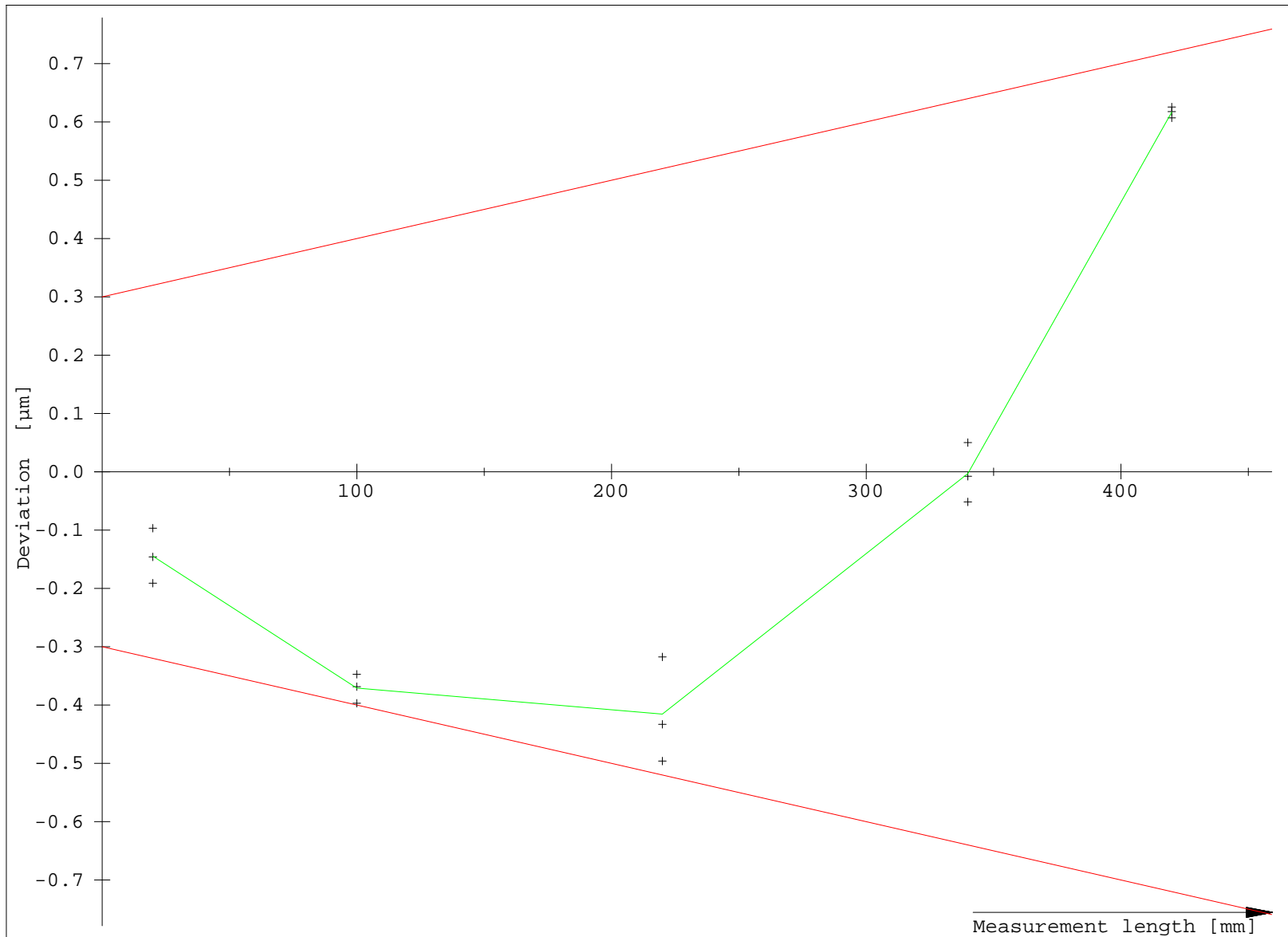
Device type : Micura
Serial No. : 510093
Specification: $E_{0, MPE} = (0.30 + L/1000) \mu m$
Mon. factor : 0.79

Measurement direction: R3d FR Direction			
	X	Y	Z
Measuring position	397	-346	-308
Temp. corr. [µm/m]	-4.4	-4.4	-4.4

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Date : 2021-05-18

Volumetric (Front-Left)



Measurement length [mm]



LENGTH MEASUREMENT DEVIATION

Device type : Micura
Serial No. : 510093
Specification: $E_{0, MPE} = (0.30 + L/1000) \mu m$
Mon. factor : 0.99

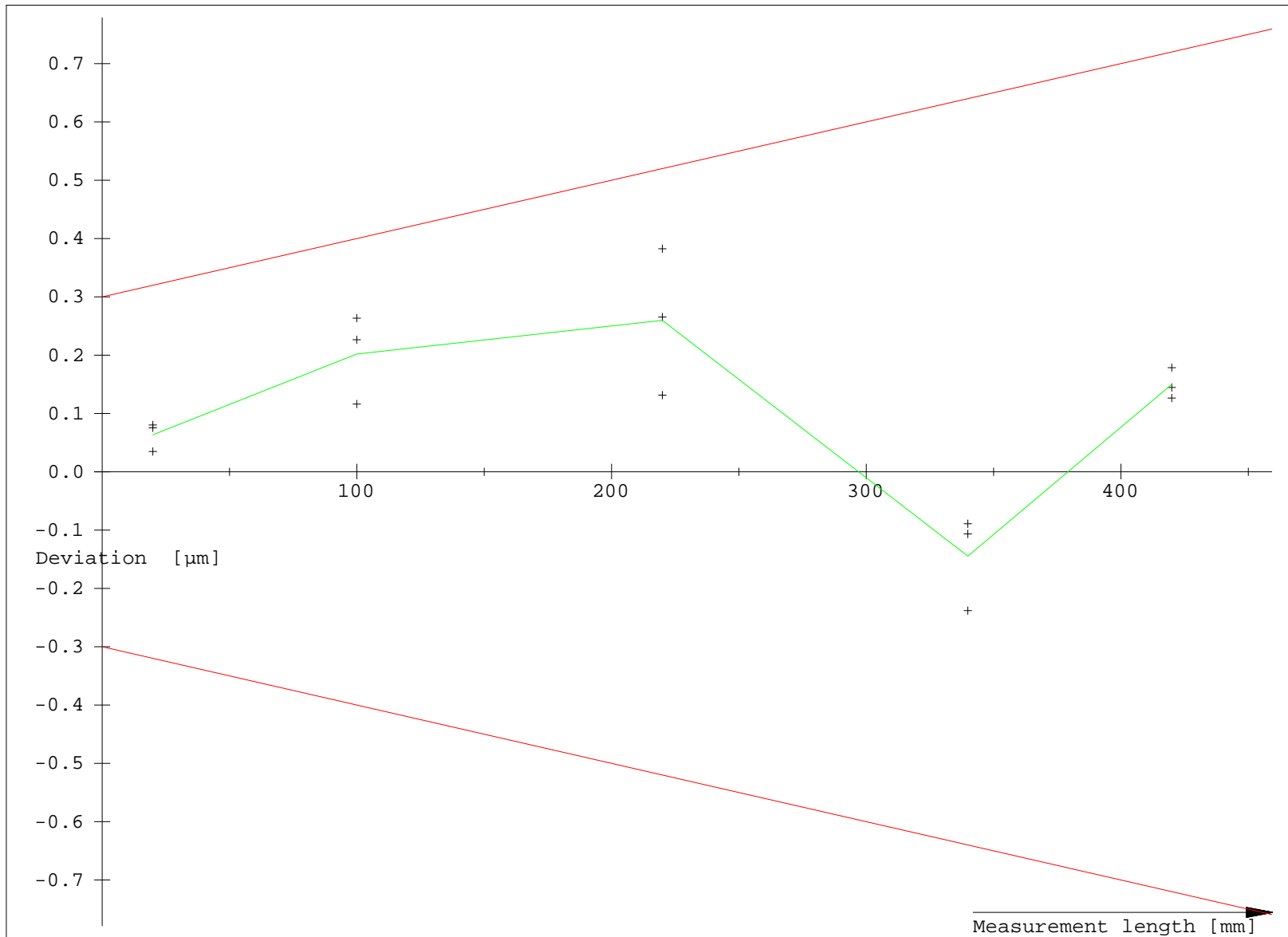
Measurement direction: R3d FL Direction

	X	Y	Z
Measuring position	69	-391	-308
Temp. corr. [µm/m]	-4.4	-4.4	-4.4

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Date : 2021-05-18

Volumetric (Rear Left)



LENGTH MEASUREMENT DEVIATION

Device type : Micura
Serial No. : 510093
Specification: $E_{0, MPE} = (0.30 + L/1000) \mu m$
Mon. factor : 0.74

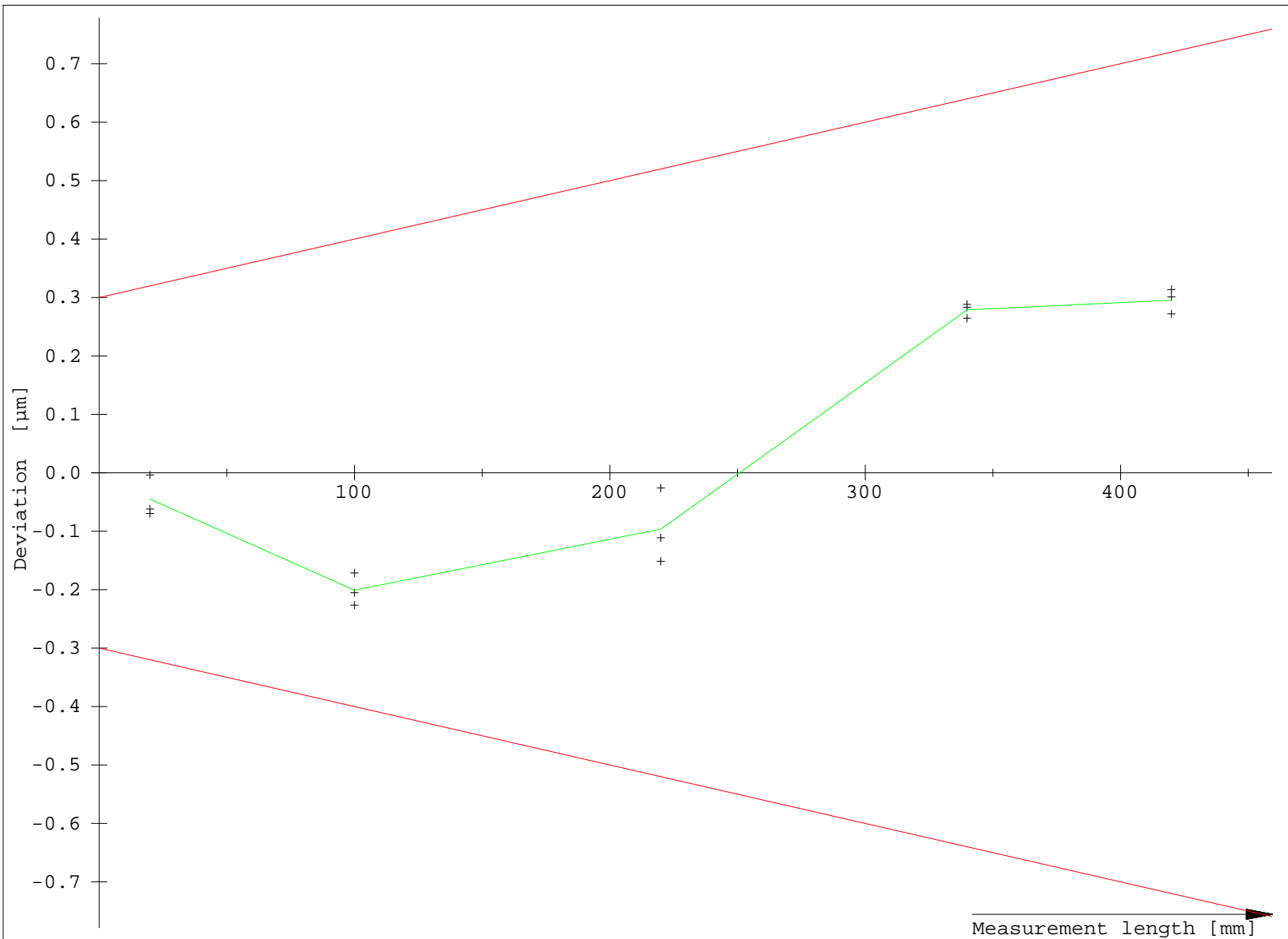
Measurement direction: R3d RL Direction			
	X	Y	Z
Measuring position	37	-161	-308
Temp. corr. [µm/m]	-5.8	-5.8	-5.8

Measurement length [mm]

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Date : 2021-05-18

Volumetric (Rear-Right)



Measurement length [mm]



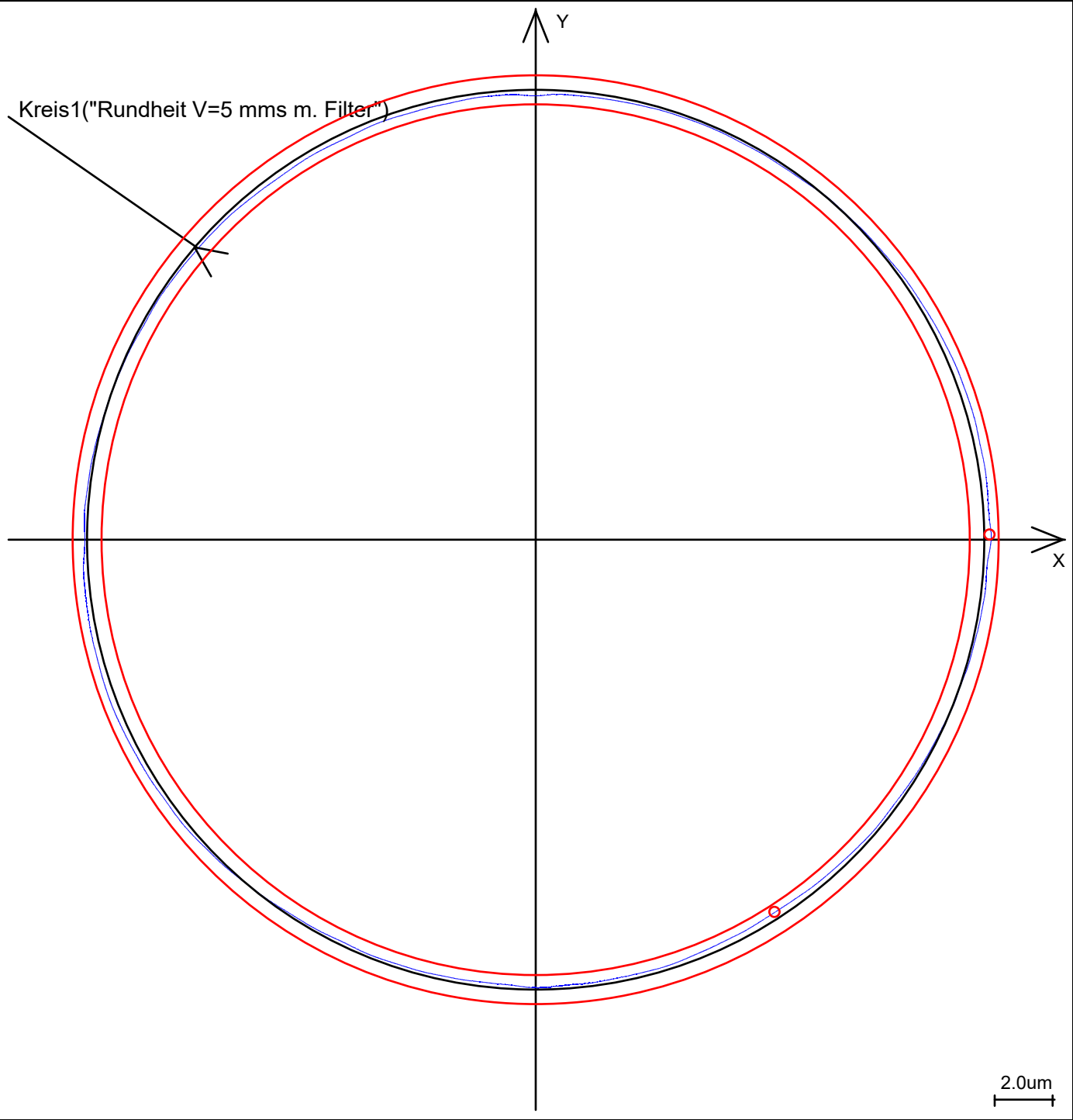
LENGTH MEASUREMENT DEVIATION

Device type : Micura
 Serial No. : 510093
 Specification: $E_{0, MPE} = (0.30 + L/1000) \mu\text{m}$
 Mon. factor : 0.57

Measurement direction: R3d RR Direction			
	X	Y	Z
Measuring position	365	-116	-308
Temp. corr. [µm/m]	-5.8	-5.8	-5.8

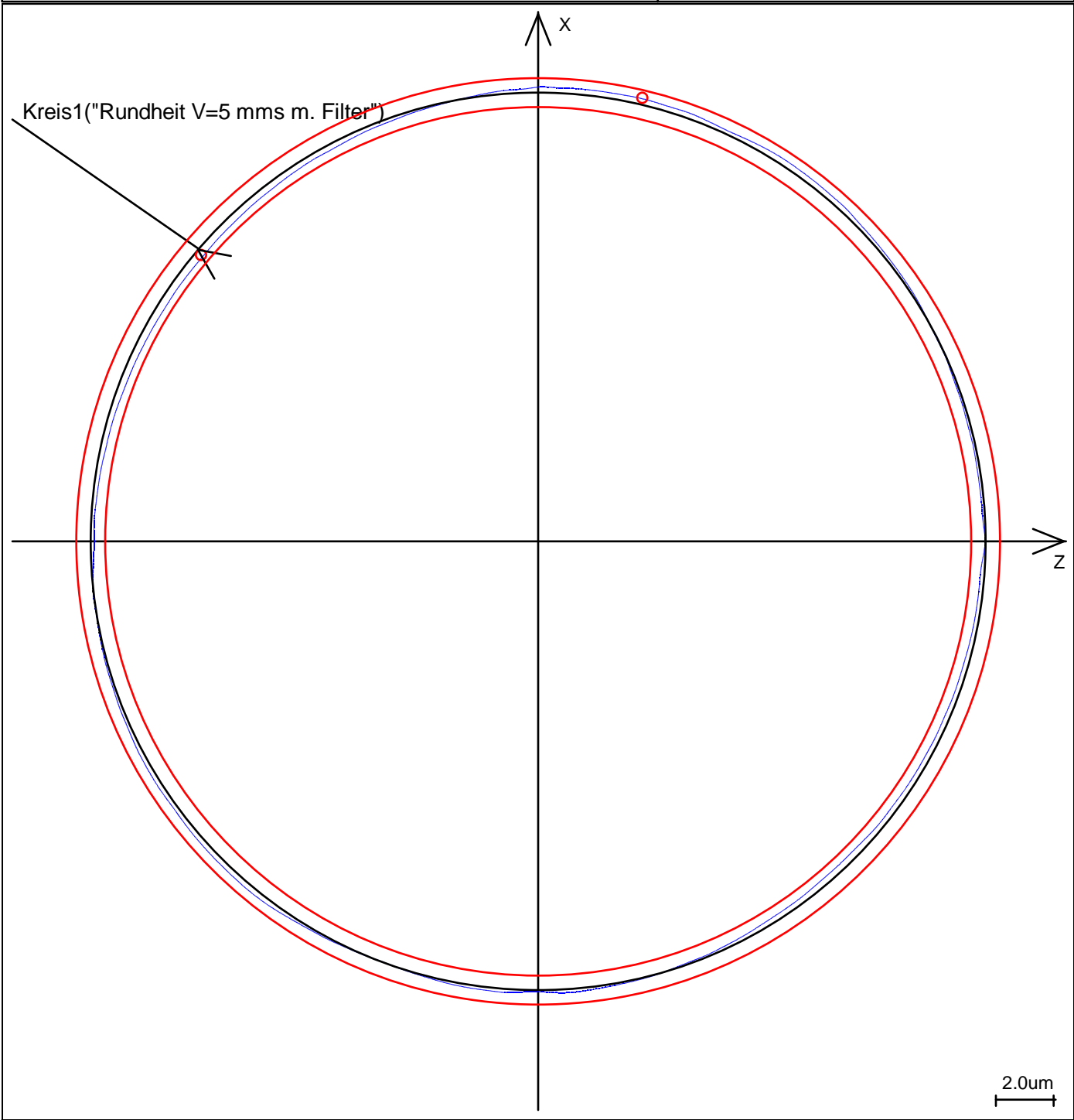
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 Date : 2021-05-18



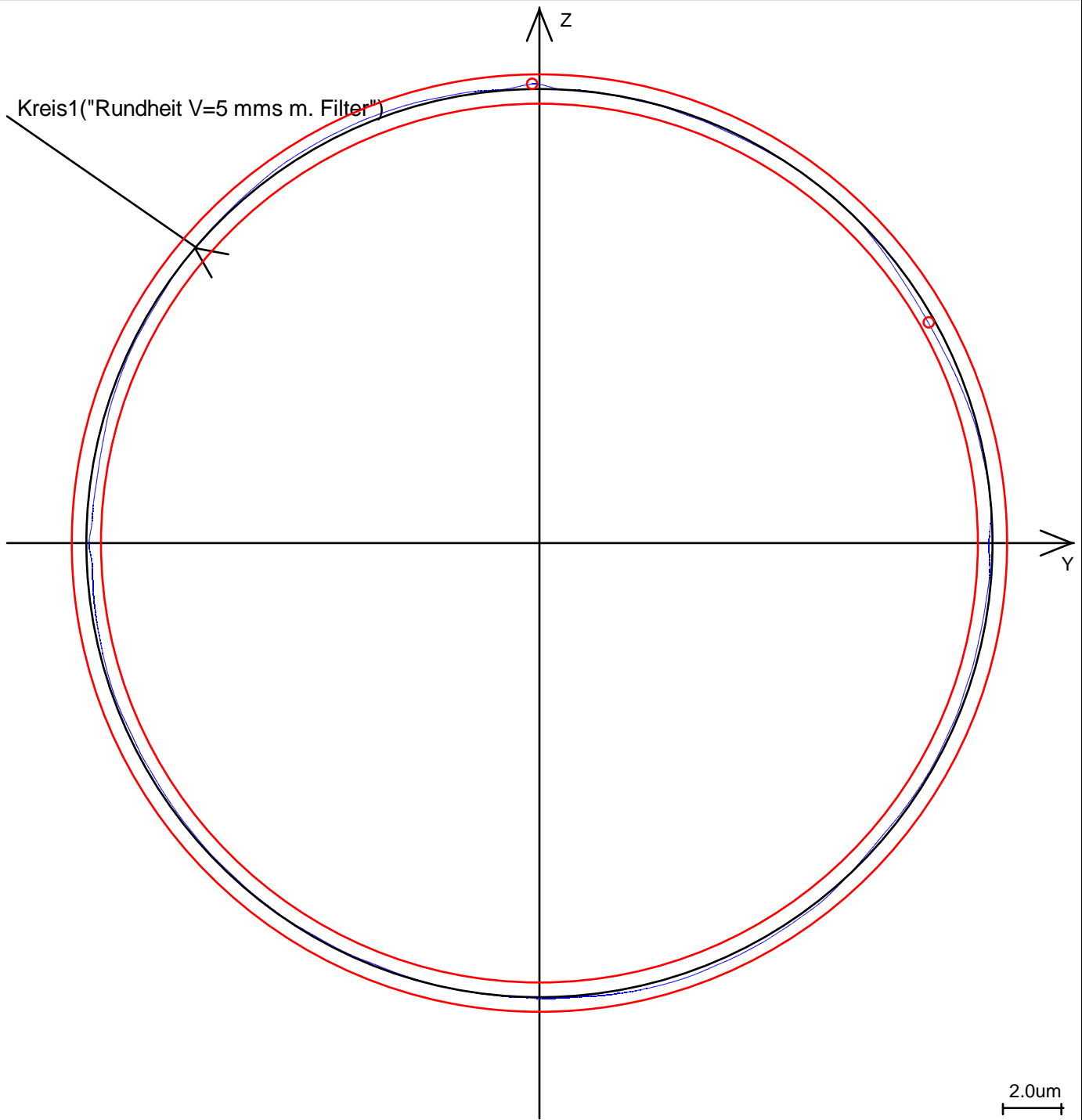
Magnification 5000

No	Identifier	Actual	Tol.	D-Act	D-Nom	Number of	Speed	Stylus Rad	F.Type	L-C	UPR
1	Rundheit V=5 mms m. Filter	0.00047	0.00100	50.00038	50.00060	3266	5	6.00003	Gauss		50



Magnification 5000

No	Identifier	Actual	Tol.	D-Act	D-Nom	Number of	Speed	Stylus Radi	F.Type	L-C	UPR
1	Rundheit V=5 mms m. Filter	0.00048	0.00100	50.00089	50.00060	3267	5	6.00006	Gauss		50



Magnification 5000

No	Identifier	Actual	Tol.	D-Act	D-Nom	Number of	Speed	Stylus Radii	F.Type	L-C	UPR
1	Rundheit V=5 mms m. Filter	0.00038	0.00100	50.00009	50.00060	3266	5	5.99999	Gauss		50