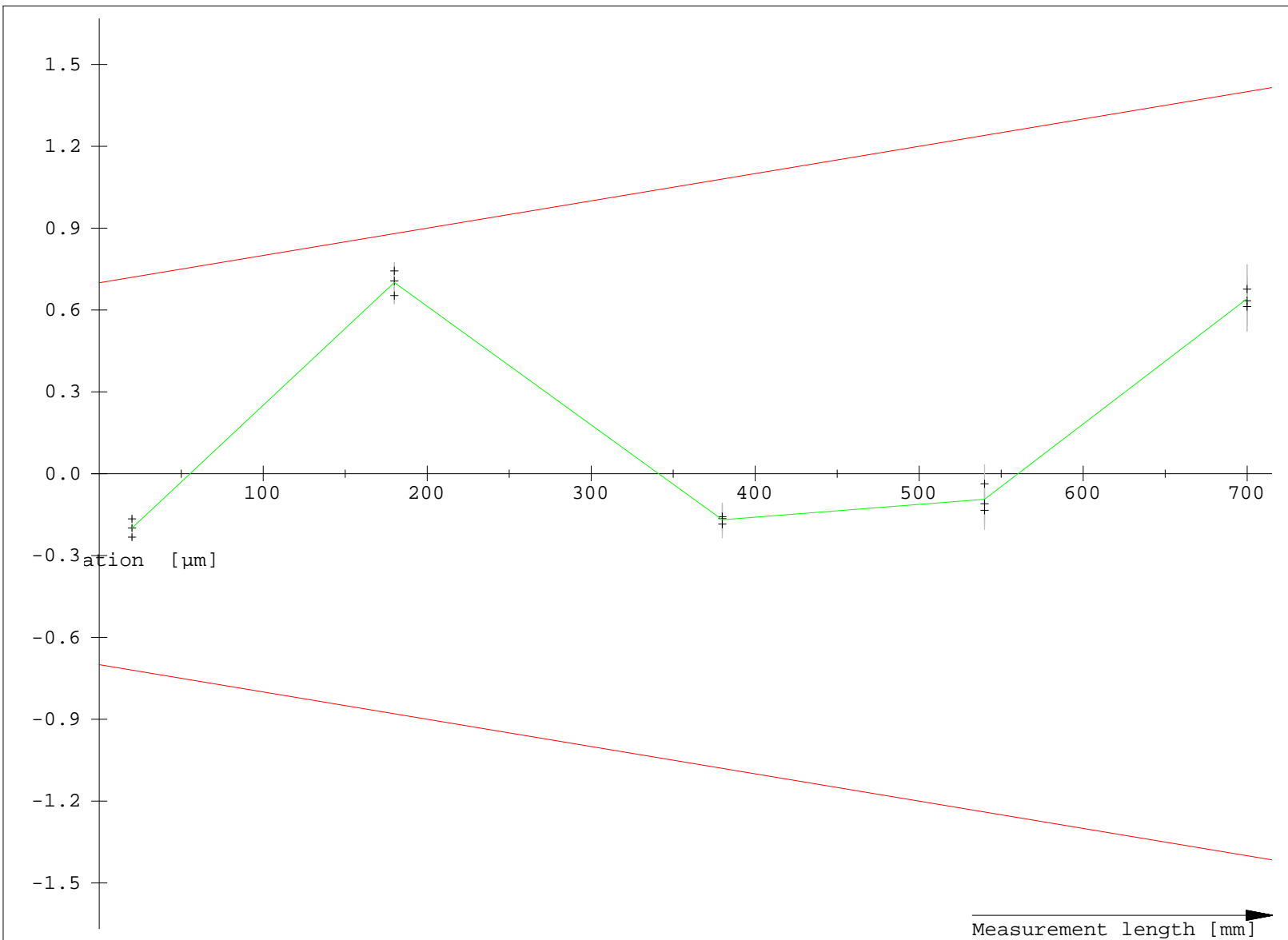


X-axis (table)



LENGTH MEASUREMENT DEVIATION

Device type : CenterMax 11/12/7 Navigator
 Serial No. : 135391
 Specification: $E_{0,MPE} = (0.70 + L/1000) \mu\text{m}$
 Mon. factor : 0.84

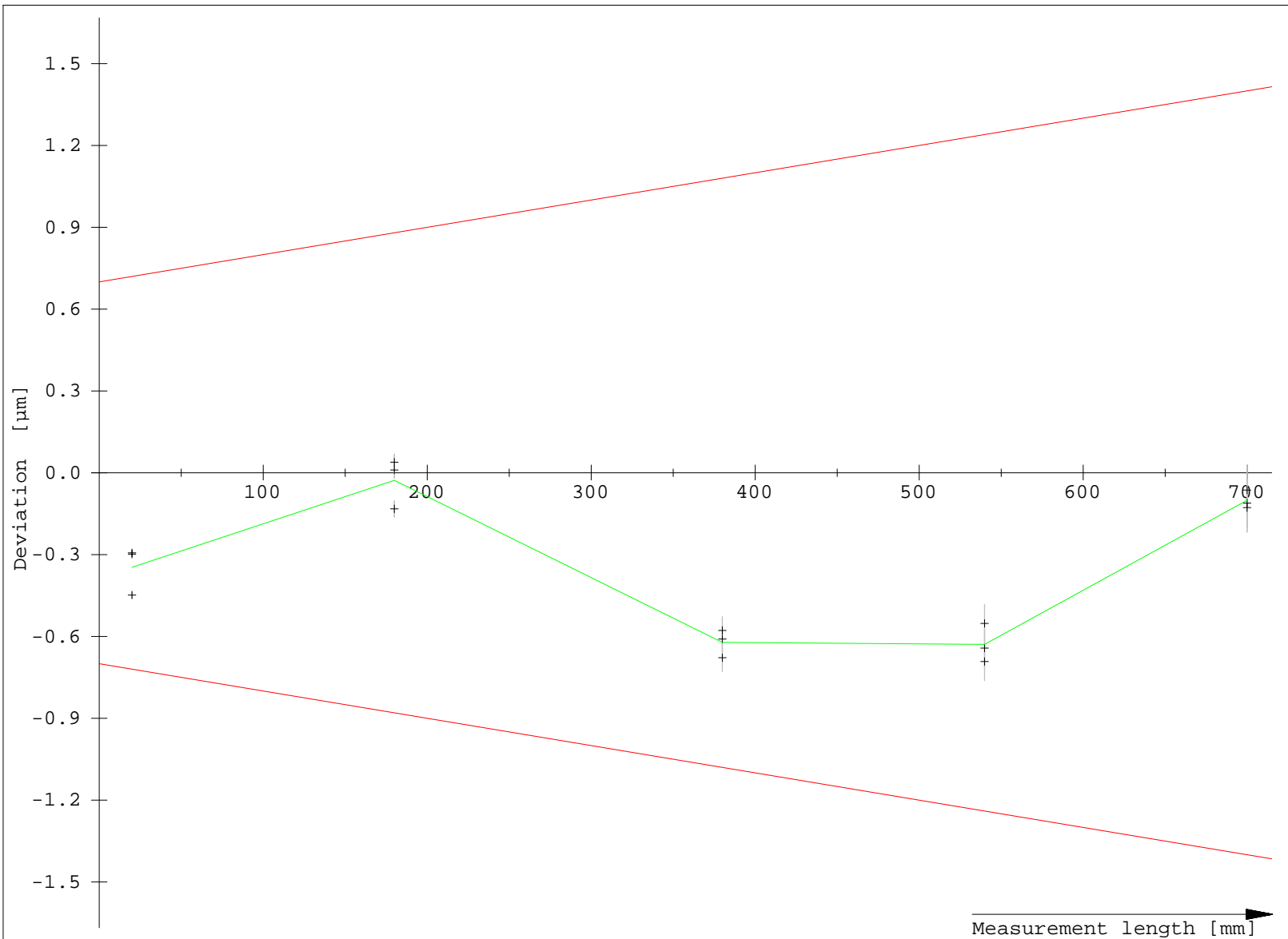
Measurement direction: X Direction

	X	Y	Z
Measuring position	299	-955	-645
Temp. corr. [$\mu\text{m}/\text{m}$]	-7.8	-7.8	-7.8

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 Date : 2021-05-13

X-axis (stand)



LENGTH MEASUREMENT DEVIATION

Device type : CenterMax 11/12/7 Navigator
 Serial No. : 135391
 Specification: $E_{0, MPE} = (0.70 + L/1000) \mu\text{m}$
 Mon. factor : 0.63

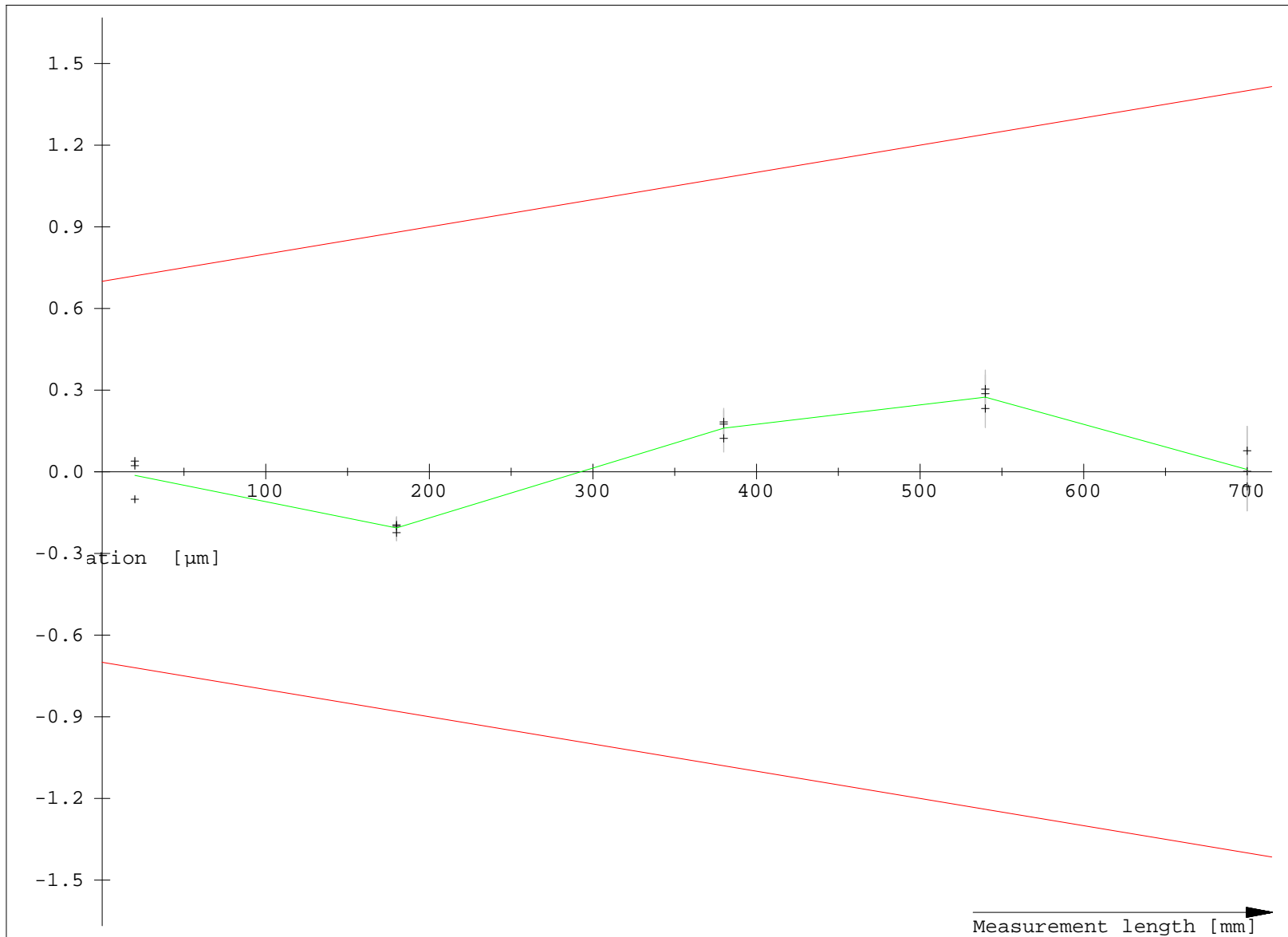
Measurement direction: X Direction			
	X	Y	Z
Measuring position	300	-620	-115
Temp. corr. [µm/m]	-7.5	-7.5	-7.5

Measurement length [mm]

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Y-axis (right)



Measurement length [mm]



LENGTH MEASUREMENT DEVIATION

Device type : CenterMax 11/12/7 Navigator
 Serial No. : 135391
 Specification: $E_{0,MPE} = (0.70 + L/1000) \mu\text{m}$
 Mon. factor : 0.25

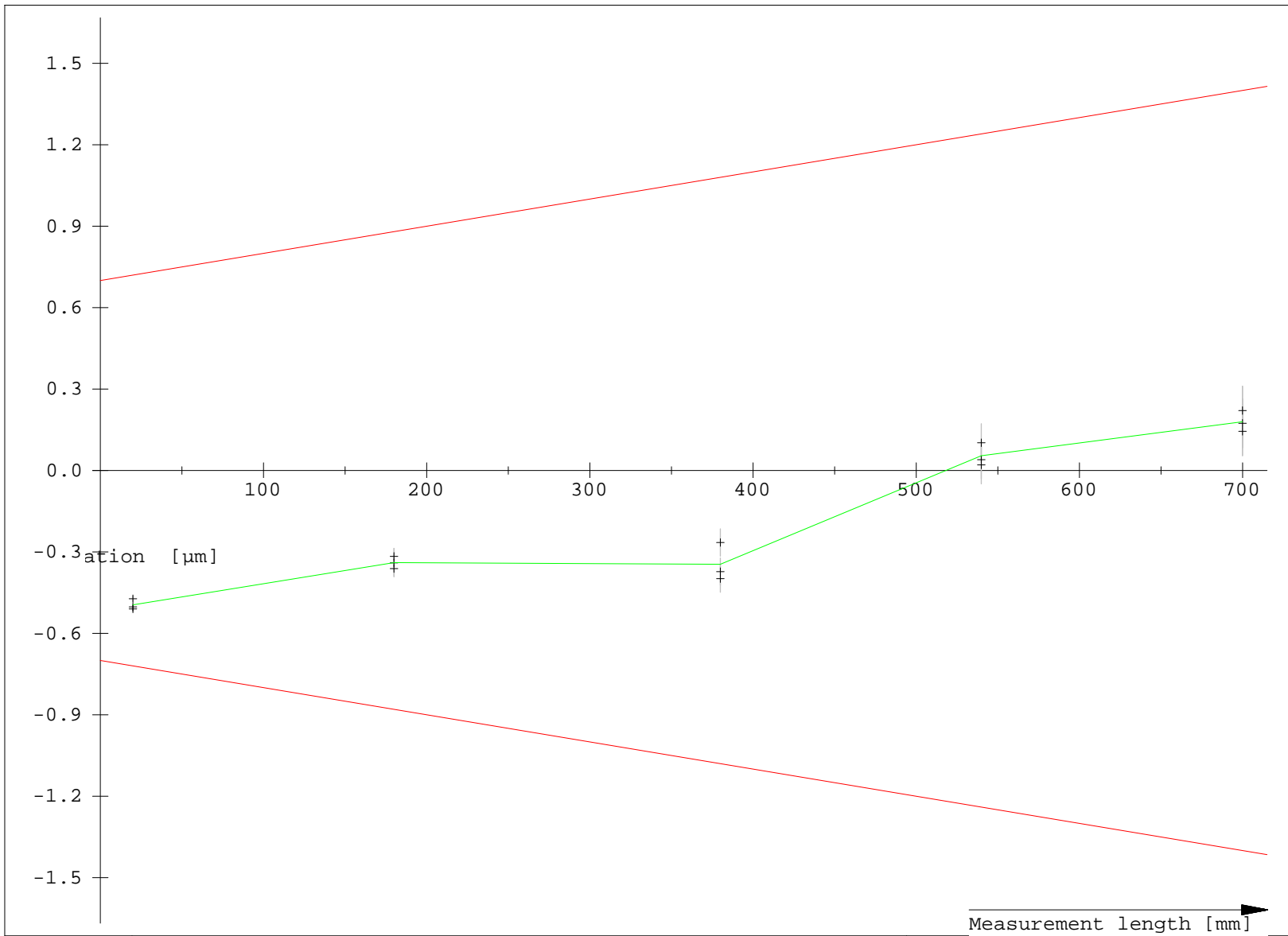
Measurement direction: Y Direction

	X	Y	Z
Measuring position	979	-1158	-320
Temp. corr. [$\mu\text{m}/\text{m}$]	-6.2	-6.2	-6.2

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Y-axis (left)



Measurement length [mm]



LENGTH MEASUREMENT DEVIATION

Device type : CenterMax 11/12/7 Navigator
 Serial No. : 135391
 Specification: $E_{0,MPE} = (0.70 + L/1000) \mu\text{m}$
 Mon. factor : 0.71

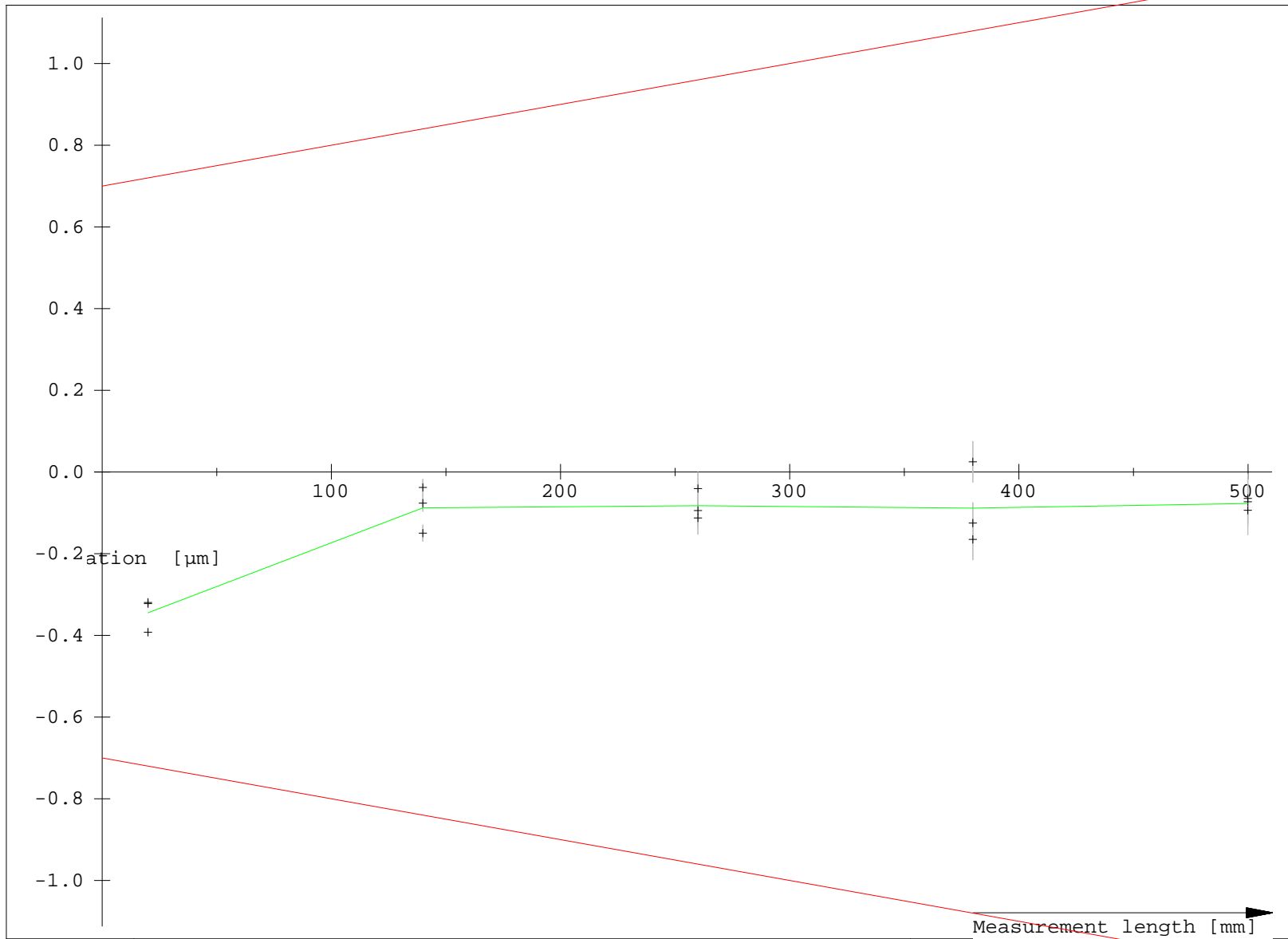
Measurement direction: Y Direction

	X	Y	Z
Measuring position	325	-81	-321
Temp. corr. [$\mu\text{m}/\text{m}$]	-6.9	-6.9	-6.9

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Z-axis



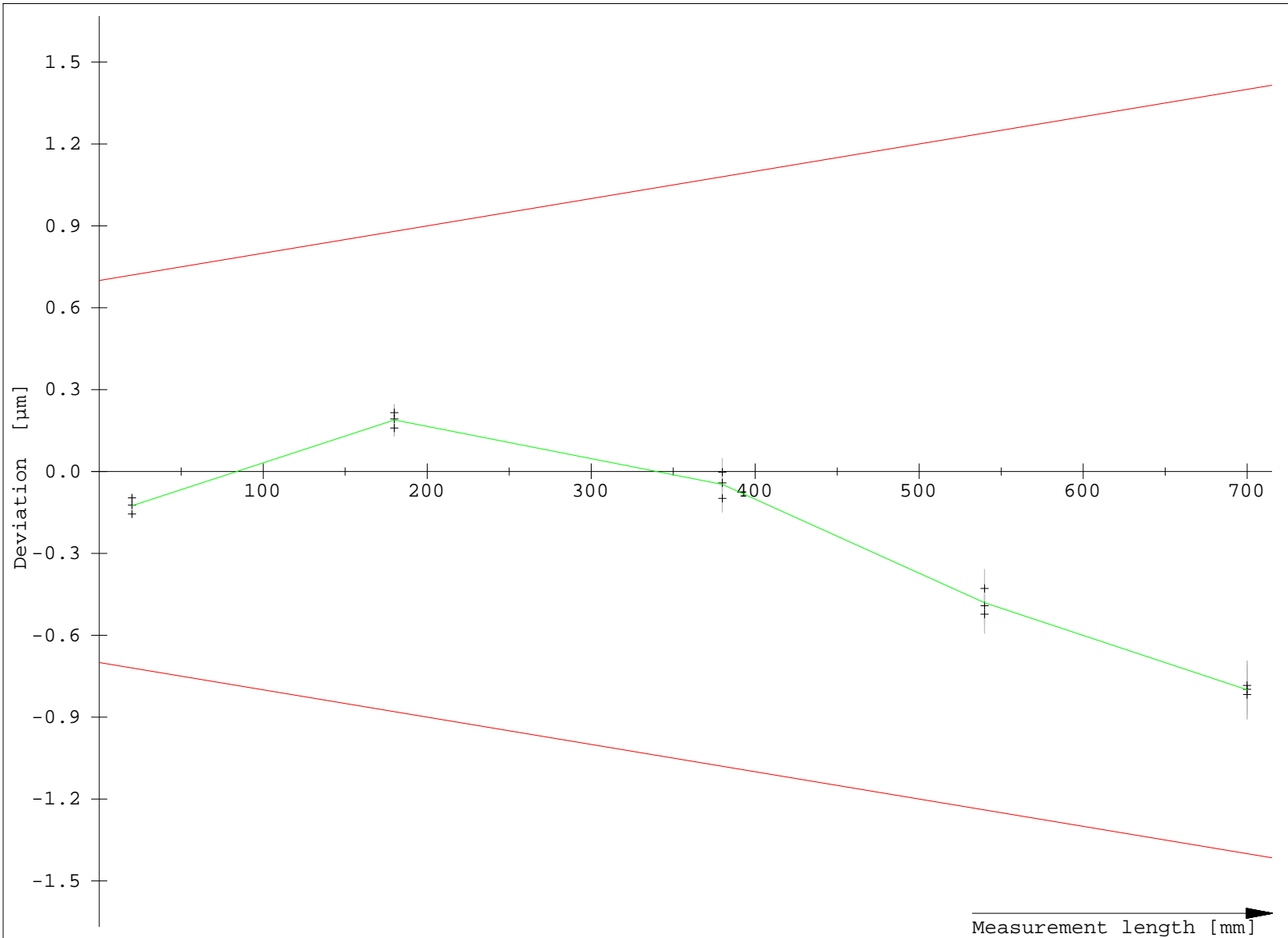
LENGTH MEASUREMENT DEVIATION

Device type : CenterMax 11/12/7 Navigator
 Serial No. : 135391
 Specification: $E_{0, MPE} = (0.70 + L/1000) \mu\text{m}$
 Mon. factor : 0.54

Measurement direction: Z Direction			
	X	Y	Z
Measuring position	468	-620	-569
Temp. corr. [$\mu\text{m}/\text{m}$]	-6.0	-6.0	-6.0

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 Date : 2021-05-13

Spatial (Front-Right)



LENGTH MEASUREMENT DEVIATION

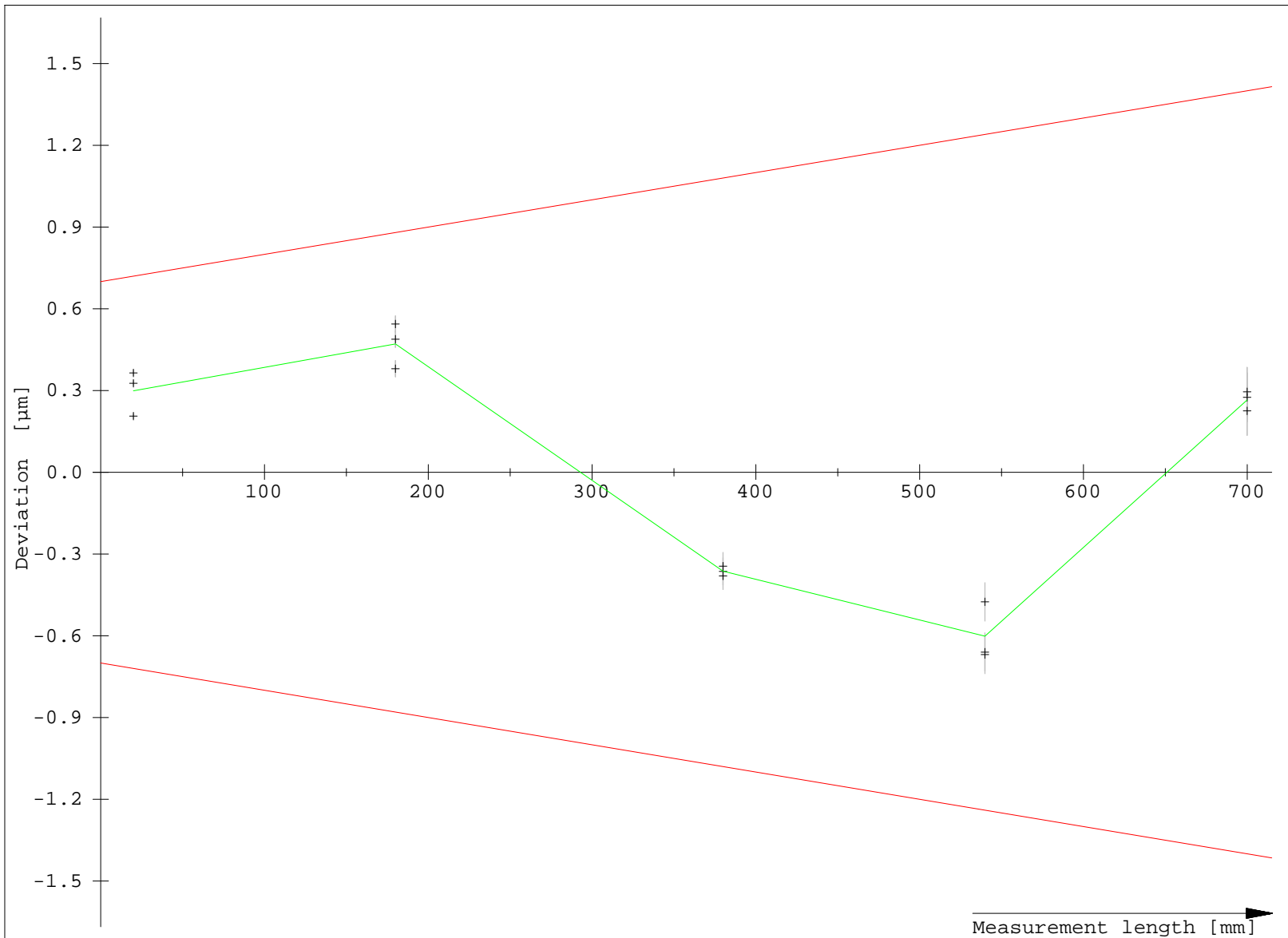
Device type : CenterMax 11/12/7 Navigator
Serial No. : 135391
Specification: $E_{0, MPE} = (0.70 + L/1000) \mu\text{m}$
Mon. factor : 0.58

Measurement direction : R3d FR Direction			
	X	Y	Z
Measuring position	943	-762	-502
Temp. corr. [µm/m]	-4.4	-4.4	-4.4

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Date : 2021-05-13

Spatial (Front-Left)



LENGTH MEASUREMENT DEVIATION

Device type : CenterMax 11/12/7 Navigator
Serial No. : 135391
Specification: $E_{0, MPE} = (0.70 + L/1000) \mu\text{m}$
Mon. factor : 0.62

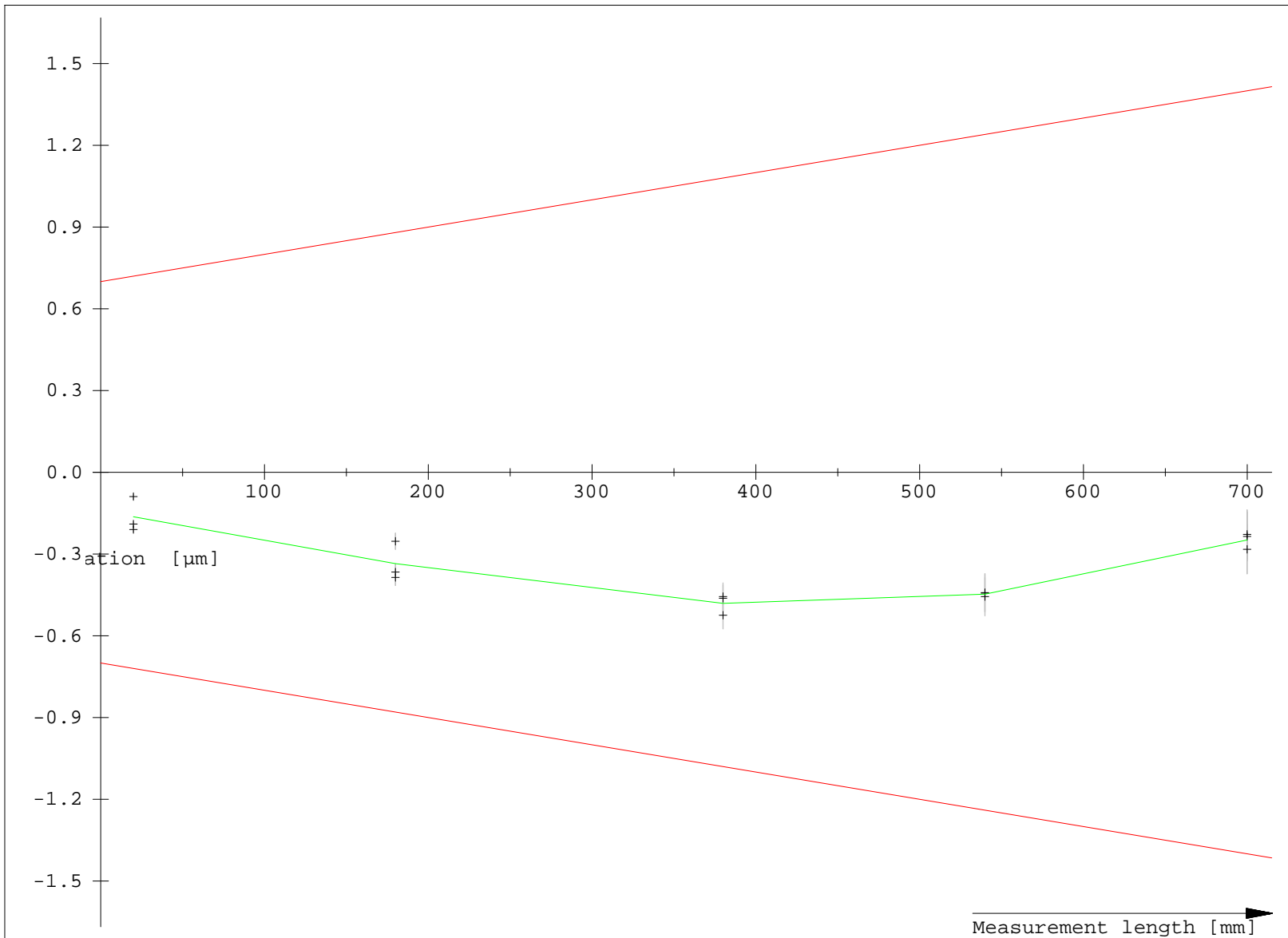
Measurement direction: R3d FL Direction

	X	Y	Z
Measuring position	392	-807	-503
Temp. corr. [µm/m]	-4.4	-4.4	-4.4

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Date : 2021-05-13

Spatial (Rear-Left)



LENGTH MEASUREMENT DEVIATION

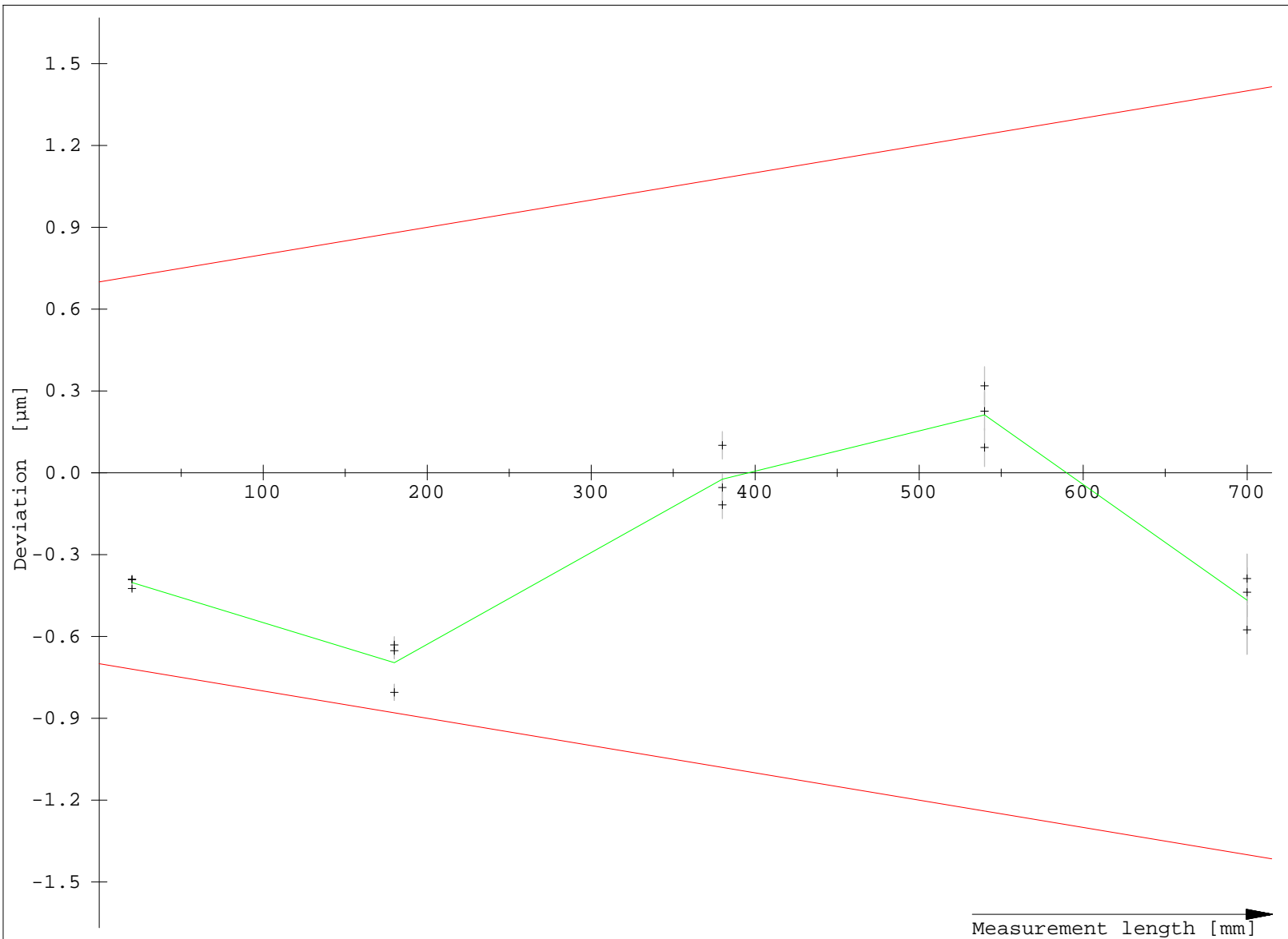
Device type : CenterMax 11/12/7 Navigator
Serial No. : 135391
Specification: $E_{0,MPE} = (0.70 + L/1000) \mu\text{m}$
Mon. factor : 0.49

Measurement direction: R3d RL Direction			
	X	Y	Z
Measuring position	363	-421	-502
Temp. corr. [μm/m]	-3.6	-3.6	-3.6

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Date : 2021-05-13

Spatial (Rear-Right)



Measurement length [mm]



LENGTH MEASUREMENT DEVIATION

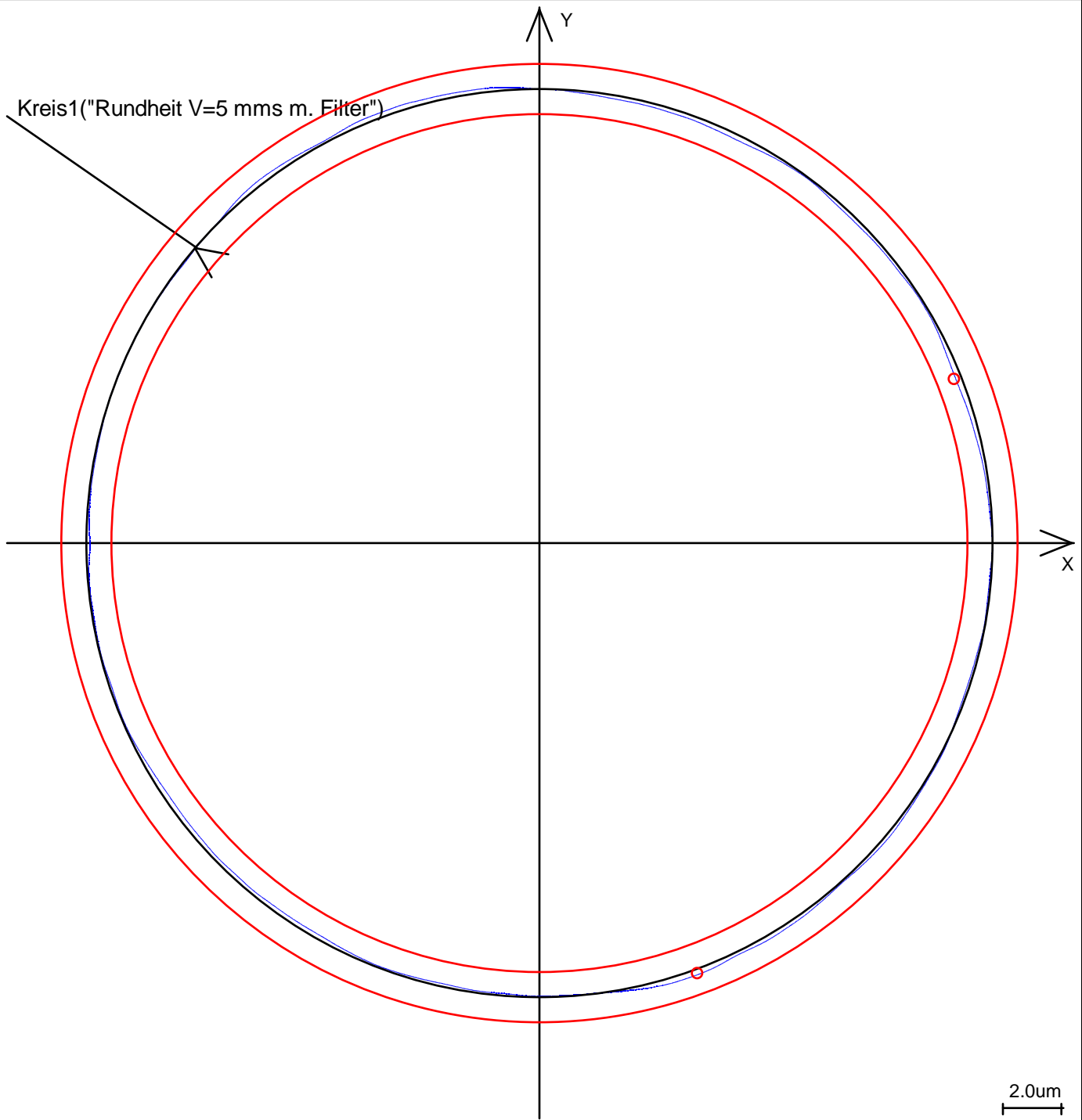
Device type : CenterMax 11/12/7 Navigator
 Serial No. : 135391
 Specification: $E_{0,MPE} = (0.70 + L/1000) \mu m$
 Mon. factor : 0.91

Measurement direction: R3d RR Direction

	X	Y	Z
Measuring position	911	-378	-502
Temp. corr. [µm/m]	-2.7	-2.7	-2.7

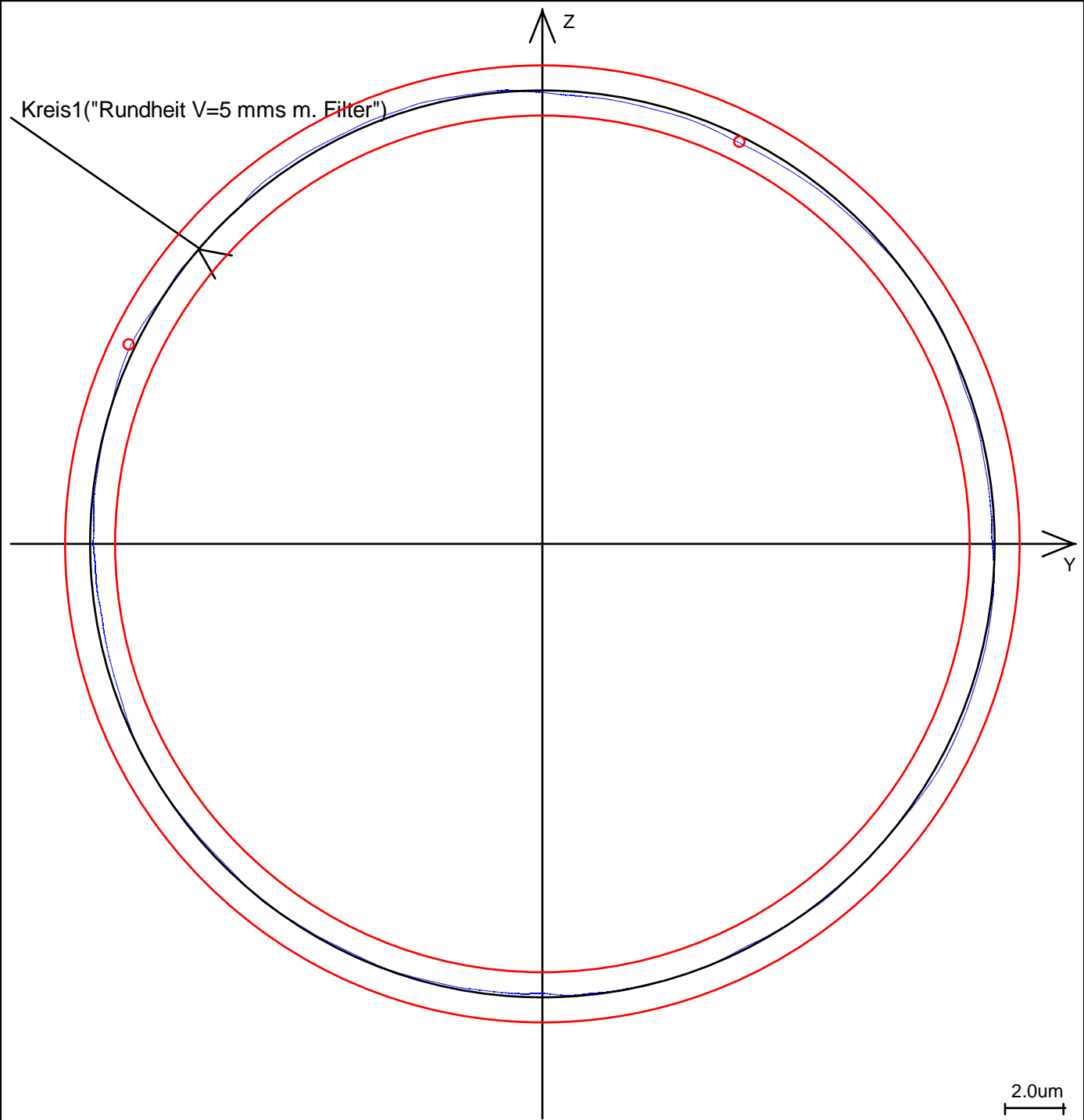
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 Date : 2021-05-13



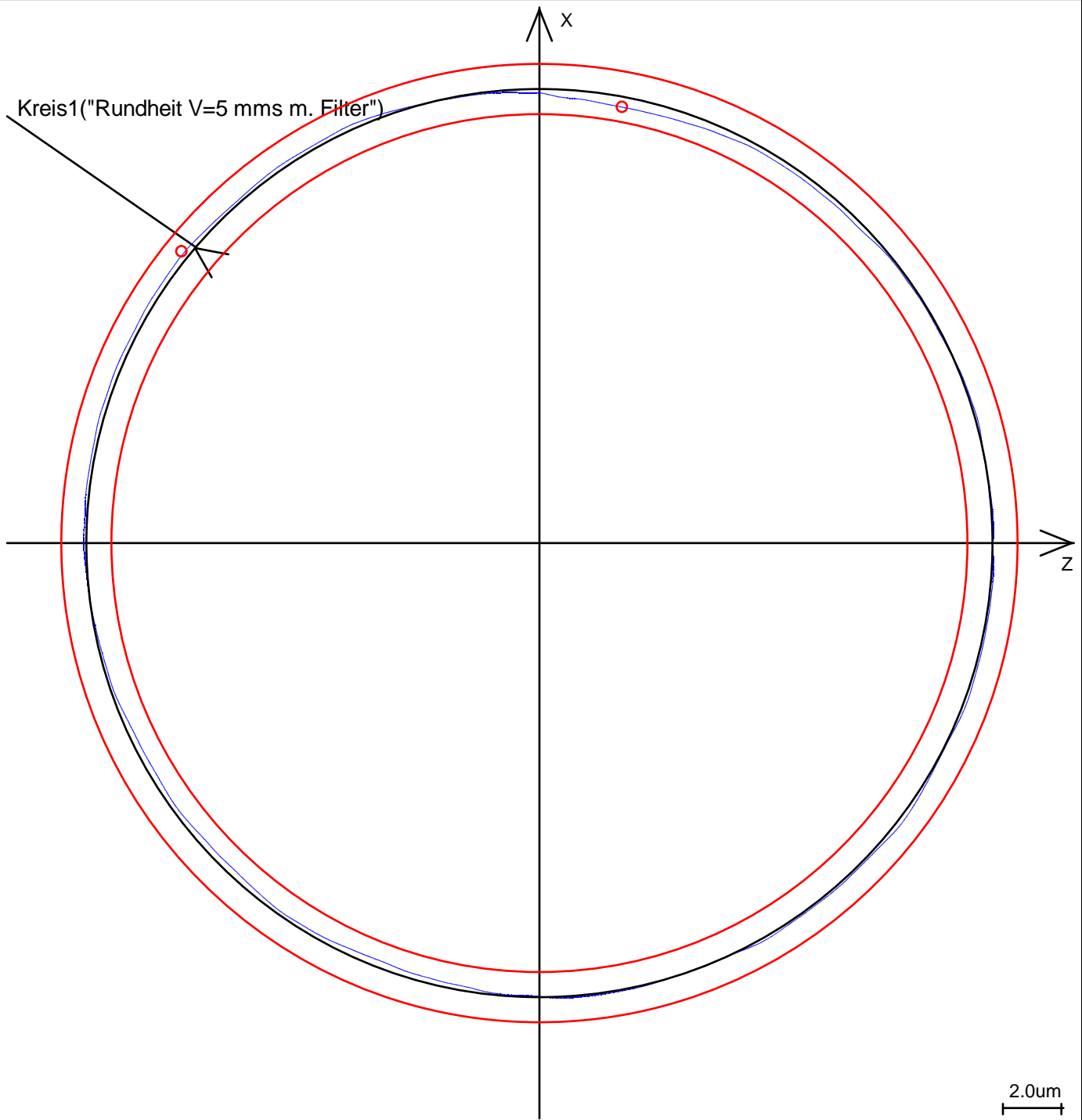
Magnification 5000

No	Identifier	Actual	Tol.	D-Act	D-Nom	Number of	Speed	Stylus Radi	F.Typ	L-C	UPR
1	Rundheit V=5 mms m. Filter	0.00038	0.00170	50.00070	50.00060	3267	5	6.00024	Gauss		50



Magnification 5000

No	Identifier	Actual	Tol.	D-Act	D-Nom	Number of	Speed	Stylus Radi	F.Type	L-C	UPR
1	Rundheit V=5 mms m. Filter	0.00037	0.00170	50.00083	50.00060	3267	5	6.00021	Gauss		50



Magnification 5000

No	Identifier	Actual	Tol.	D-Act	D-Nom	Number of	Speed	Stylus Radi	F.Typ	L-C	UPR
1	Rundheit V=5 mms m. Filter	0.00054	0.00170	50.00044	50.00060	3267	5	6.00016	Gauss		50